YANMAR

PARTS CATALOG

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0CK50-M01380EN

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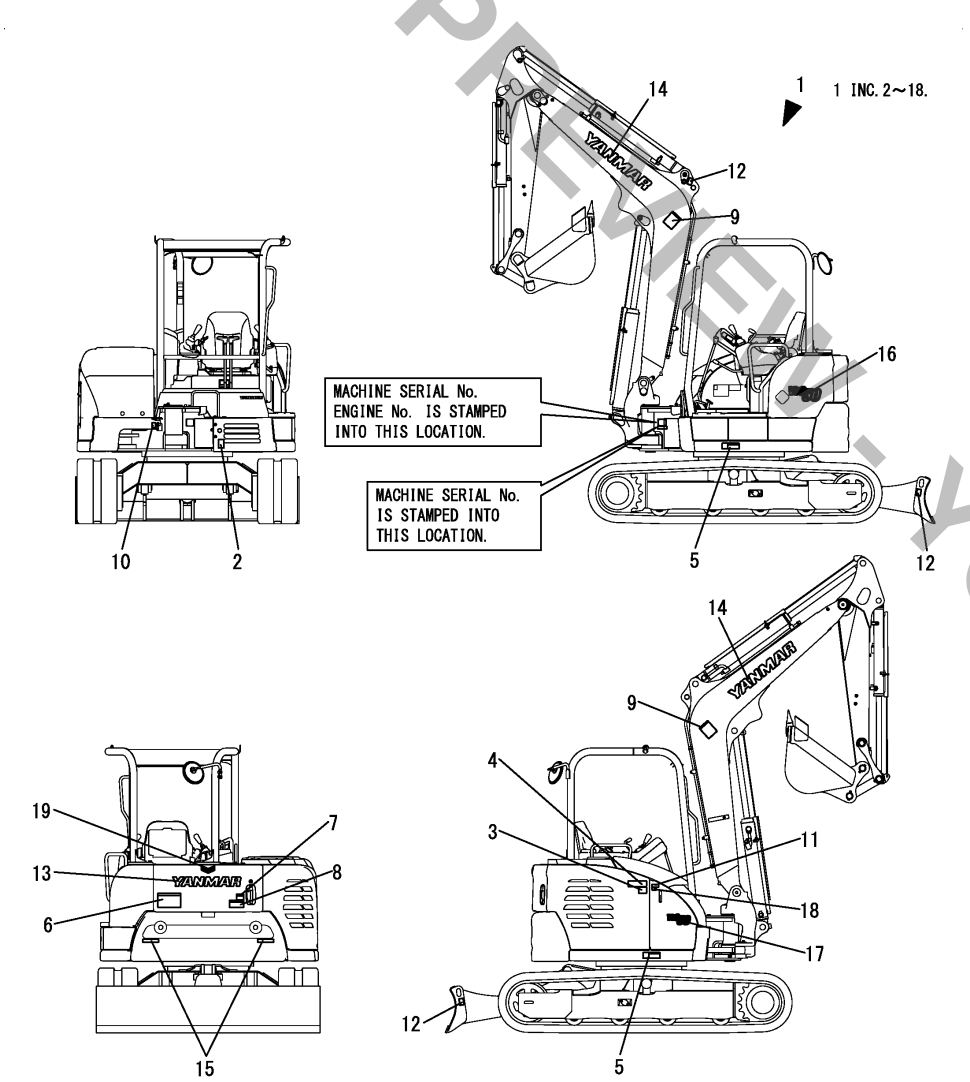
AIR CONDITIONER & HEATER

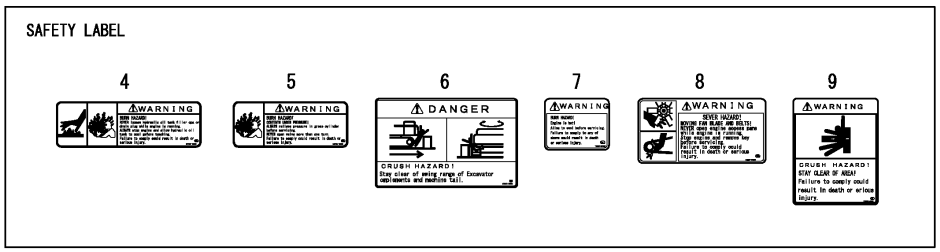
42. AIR CONDITIONER(UNIT)

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Fig.1. LABEL(EXTERIOR)





(A)=VIO50-6A P(US)
(B)=VIO50-6A C(US)
(C)=
(D)=
(E)=
(F)=

No.	Lev.	Parts No.	Description	Q'ty (A)	(B)	(C)	(D)	(E)	(F)	I	R
1	1	172B04-08080	LABEL SET,OUT EX50 D	1	1						
2	2	172B04-03250	LABEL,PTO SELECT EX	1	1						
3	2	172463-03290	LABEL, HYD.OIL	1	1						
4	2	172437-03322	LABEL, RESEVOIR	1	1						
5	2	172437-03352	LABEL, CYLINDER	2	2						
6	2	172A64-03380	LABEL,SWING AREA US	1	1						
7	2	172437-03402	LABEL, ENGINE COVER	1	1						
8	2	172A36-03411	LABEL, ENGINE ROOM	1	1						
9	2	172437-03461	LABEL, BOOM	2	2						
10	2	172B03-03460	LABEL, GREASE US	1	1						
11	2	172437-03501	LABEL, FUEL	1	1						
12	2	172437-03511	LABEL, HOOK	3	3						
13	2	172A86-03820	LABEL,YANMAR 560 B	1	1						
14	2	172A86-03830	LABEL,YANMAR 710 B	2	2						
15	2	172B04-03980	LABEL, REFLECTOR M	2	2						
16	2	172B04-04490	LABEL,MODEL VIO50 L	1	1						
17	2	172B04-04500	LABEL,MODEL VIO50 R	1	1						
18	2	114110-07761	LABEL, FUEL OIL CAUT	1	1						
19	1	172B04-03650	EMBLEM ASSY,FY L4 Y	1	1						

N:Old $\overset{\text{Yes}}{\underset{\text{No}}{\rightleftarrows}}$ New, Q:Old $\overset{\text{No}}{\underset{\text{Yes}}{\rightleftarrows}}$ New, R:Old $\overset{\text{Yes}}{\underset{\text{Yes}}{\rightleftarrows}}$ New, S:Old $\overset{\text{No}}{\underset{\text{No}}{\rightleftarrows}}$ New, W:Add, Z:Discontinued, F:Interchangeable by set, K:Q'ty Change

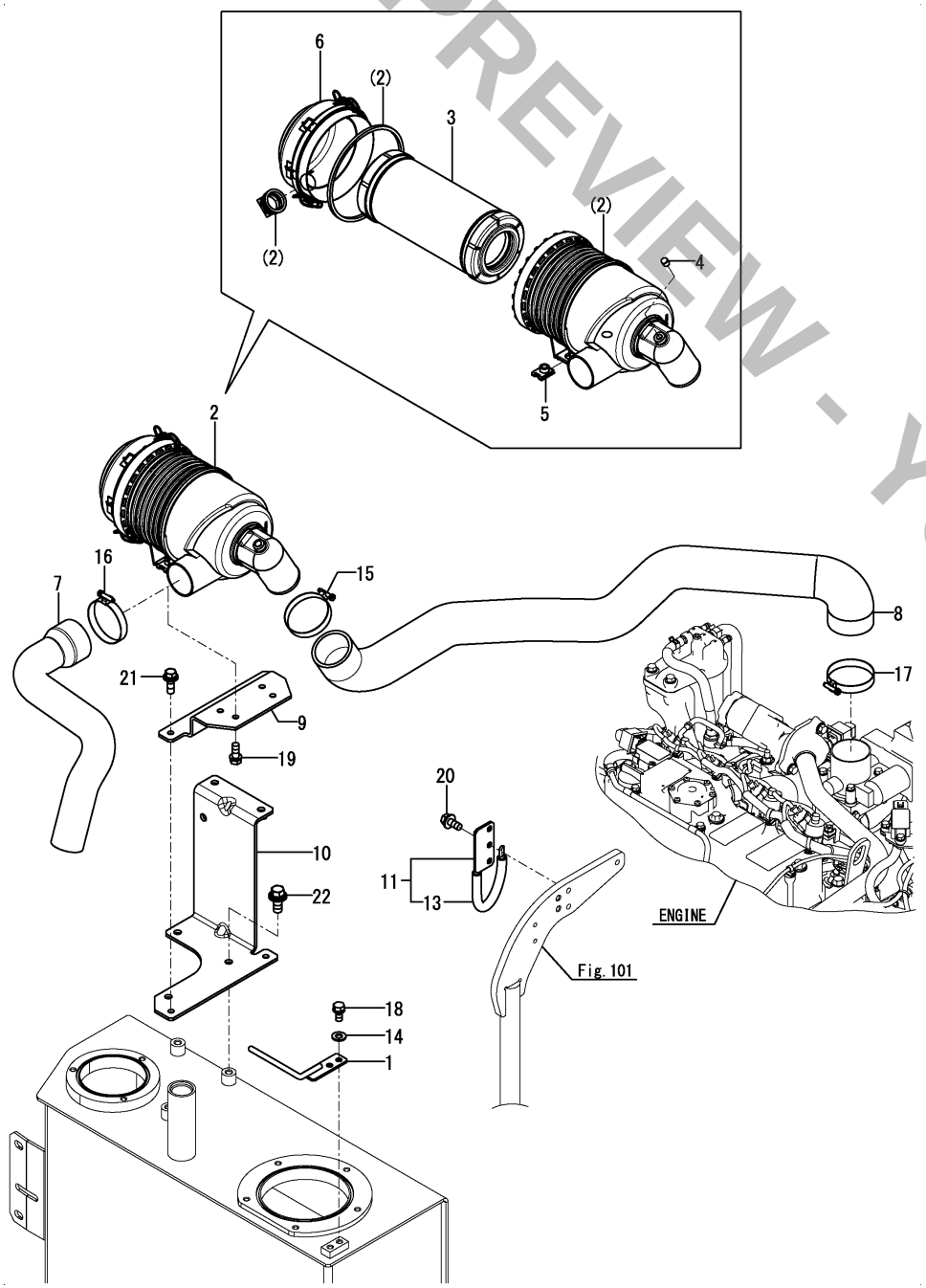
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Fig.10. AIR CLEANER

(A)=VIO50-6A P(US)
(B)=VIO50-6A C(US)
(C)=
(D)=
(E)=
(F)=



No.	Lev.	Parts No.	Description	Q'ty (A)	(B)	(C)	(D)	(E)	(F)	I	R
1	1	172B04-11450	GUIDE ASSY, HOSE B	1	1						
2	1	172B04-11500	AIR CLEANER ASSY	1	1						
3	2	1A8240-05110	ELEMENT ASSY, OUTER	1	1						
4	2	172B03-11560	PLUG	1	1						
5	2	172B03-11571	NUT,AIR CLEANER	2	2						
6	2	172B04-11570	COVER ASSY,AIRCLEANE	1	1						
7	1	172B04-11510	HOSE, AIRCLEANER A-C	1	1						
8	1	172B04-11520	HOSE, AIR CLEANER B	1	1						
9	1	172B04-11561	BRACKET, AIR CLEANER	1	1						
10	1	172B04-11580	BRACKET ASSY, A/C B	1	1						
11	1	172B04-11901	GUIDE ASSY,HOSE A	1	1						
13	2	172B04-11940	HOSE,9X190	1	1						
14	1	22137-080000	WASHER, 8	2	2						
15	1	23000-070000	CLAMP, 70	1	1						
16	1	23000-070000	CLAMP, 70	1	1						
17	1	23000-080000	CLAMP, 80	1	1						
18	1	26013-080162	BOLT, M8X 16	2	2						
19	1	26013-080202	BOLT, M8X 20	2	2						
20	1	26014-080202	BOLT, M8X 20	2	2						
21	1	26014-080252	BOLT, M8X 25	2	2						
22	1	26014-100252	BOLT, M10X 25	3	3						

N:Old $\overset{\text{Yes}}{\underset{\text{No}}{\leftrightarrows}}$ New, Q:Old $\overset{\text{No}}{\underset{\text{Yes}}{\leftrightarrows}}$ New, R:Old $\overset{\text{Yes}}{\underset{\text{Yes}}{\leftrightarrows}}$ New, S:Old $\overset{\text{No}}{\underset{\text{No}}{\leftrightarrows}}$ New, W:Add, Z:Discontinued, F:Interchangeable by set, K:Q'ty Change

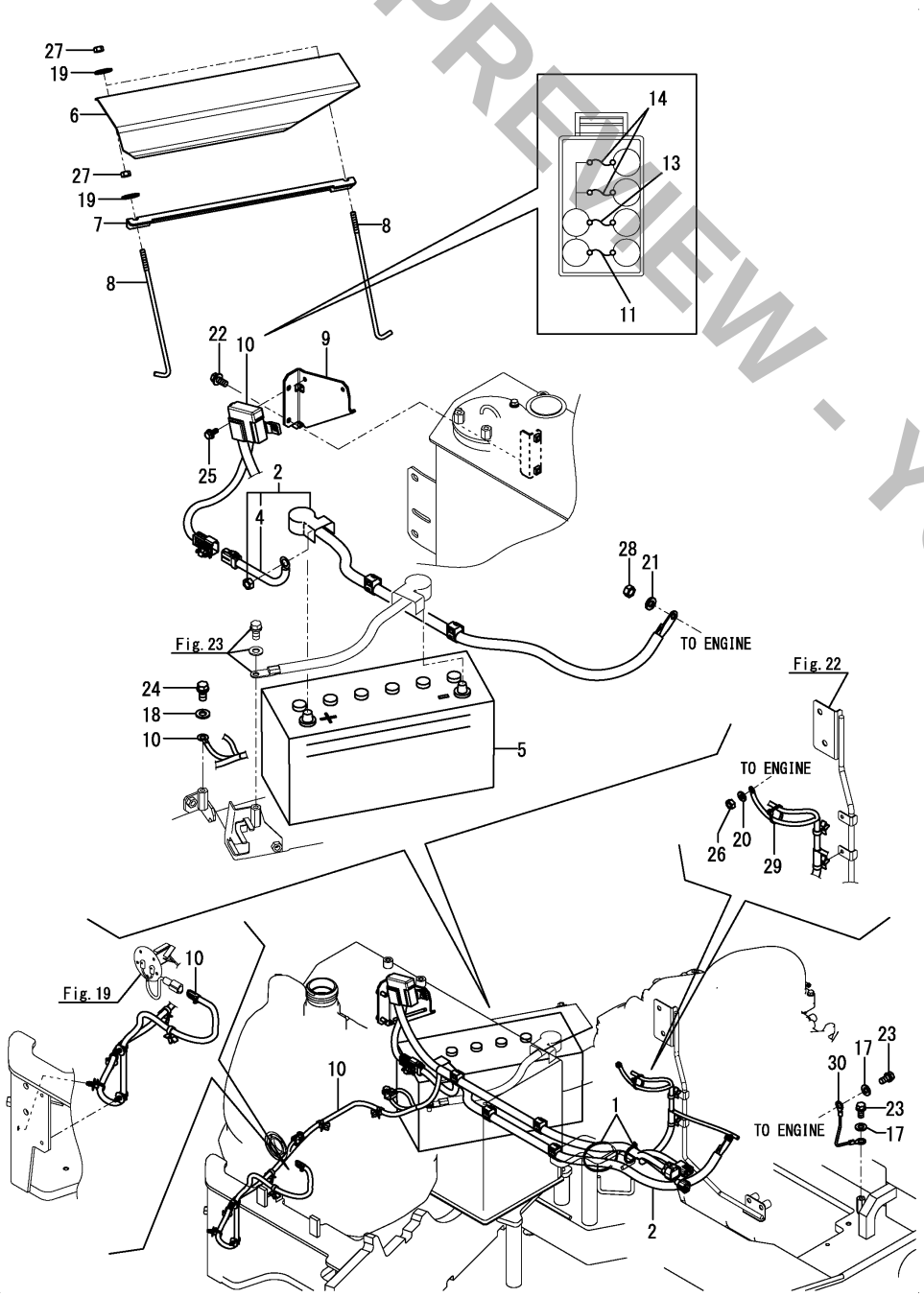
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Fig.21. AROUND THE ENGINE

(A)=VIO50-6A P(US)
(B)=VIO50-6A C(US)
(C)=
(D)=
(E)=
(F)=



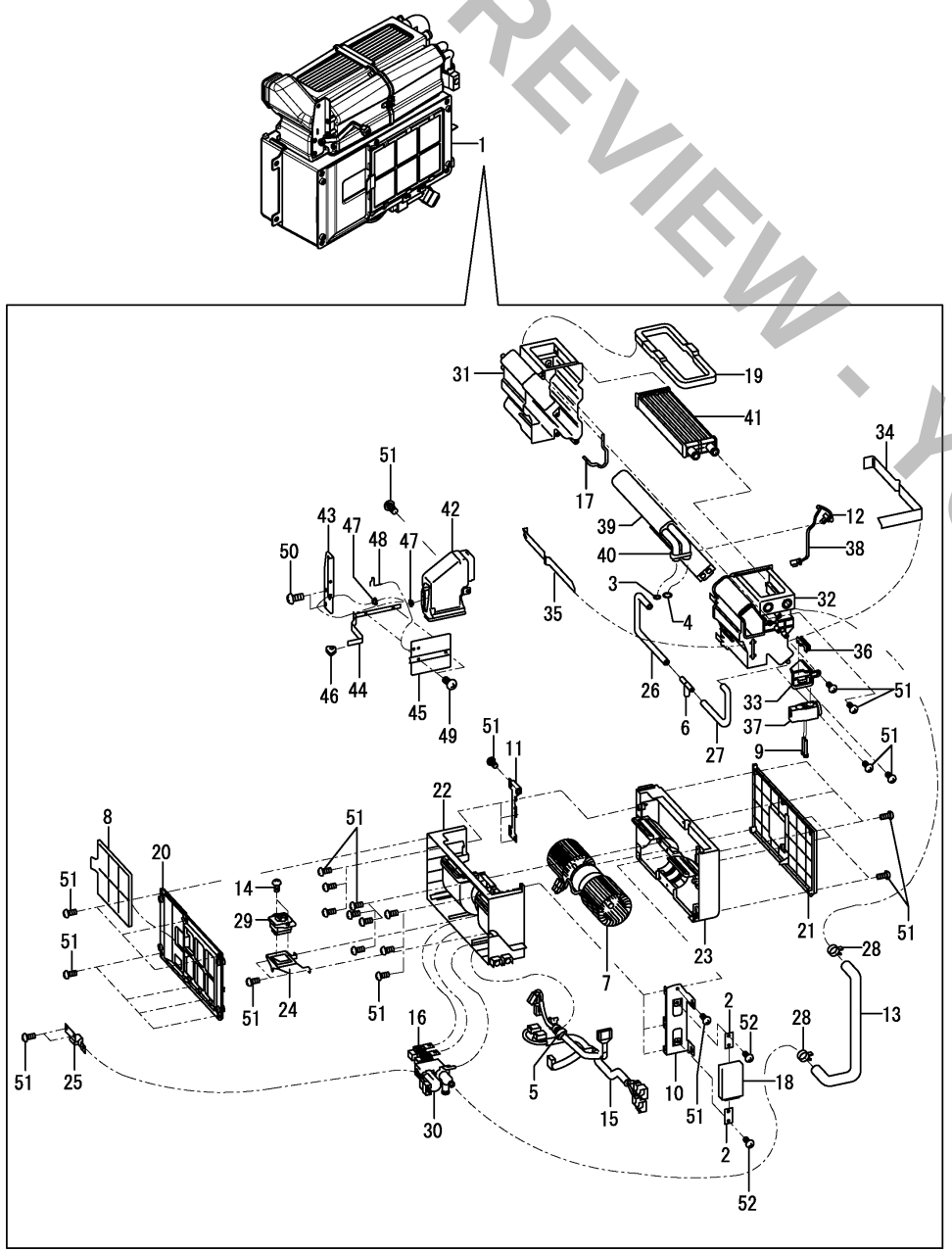
No.	Lev.	Parts No.	Description	Q'ty (A)	(B)	(C)	(D)	(E)	(F)	I	R
1	1	172126-11510	BAND	2	2						
2	1	172B04-16100	CABLE ASSY,BATTERY +	1	1						
4	2	172B04-16110	HARNESS, BATTERY SLO	1	1						
5	1	172187-16150	BATTERY	1	1						
6	1	172B04-16180	COVER,BATTERY CR	1	1						
7	1	172112-16201	RETAINER, BATTERY	1	1						
8	1	172164-16370	ROD	2	2						
9	1	172B04-16380	BRACKET ASSY, FUSE	1	1						
10	1	172B04-16501	HARNESS ASSY,POWERS	1	1						
11	2	1C6900-06180	FUSE, SLOW BLOW 80A	1	1						
13	2	1A7611-52720	FUSE, 100A SLOW BLOW	1	1						
14	2	1A7000-52820	FUSE, SLOW BLOW 60A	2	2						
17	1	22137-100000	WASHER, 10	2	2						
18	1	22137-100000	WASHER, 10	1	1						
19	1	22157-080000	WASHER, 8	4	4						
20	1	22217-060000	WASHER, SPRING 6	1	1						
21	1	22217-080000	WASHER, SPRING 8	1	1						
22	1	26013-080162	BOLT, M8X 16	2	2						
23	1	26013-100202	BOLT, M10X 20	2	2						
24	1	26013-100202	BOLT, M10X 20	1	1						
25	1	26014-060162	BOLT, M6X 16	2	2						
26	1	26716-060002	NUT, M6	1	1						
27	1	26716-080002	NUT, M8	4	4						
28	1	26716-080002	NUT, M8	1	1						
29	1	933168-55770	BAND	1	1						
30	1	933171-15801	CORD, ENGINE EARTH	1	1						

N:Old $\overset{\text{Yes}}{\underset{\text{No}}{\leftrightarrow}}$ New, Q:Old $\overset{\text{No}}{\underset{\text{Yes}}{\leftrightarrow}}$ New, R:Old $\overset{\text{Yes}}{\underset{\text{Yes}}{\leftrightarrow}}$ New, S:Old $\overset{\text{No}}{\underset{\text{No}}{\leftrightarrow}}$ New, W:Add, Z:Discontinued, F:Interchangeable by set, K:Q'ty Change

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Fig.42. AIR CONDITIONER(UNIT)



(A)=VIO50-6A P(US)
(B)=VIO50-6A C(US)
(C)=
(D)=
(E)=
(F)=

No.	Lev.	Parts No.	Description	Q'ty (A)	(B)	(C)	(D)	(E)	(F)	I	R
1	1	172B03-19101	AIR CON UNIT		1						
2	2	172B06-18550	BRACKET,AMP		2						
3	2	172B06-18680	O-RING		1						
4	2	172B06-18690	O-RING		1						
5	2	172B06-18930	INSULATOR,HARNESS		1						
6	2	172B06-18960	ELBOW,DRAIN		1						
7	2	172B06-18970	MOTOR ASSY,BLOWER		1						
8	2	172B03-19120	FILTER, REC		1						
9	2	172B06-19120	BOLT, SOCKET M5X40		2						
10	2	172B03-19130	BRACKET, 1		1						
11	2	172B03-19140	BRACKET, 2		1						
12	2	172B06-19140	HOLDER,THERMISTOR		1						
13	2	172B03-19150	HOSE, HEATER		1						
14	2	172B06-19150	SCREW, PAN HEAD		2						
15	2	172B03-19191	HARNESS ASSY, HVAC		1						
16	2	172B03-19200	RELAY		2						
17	2	172B06-19200	SEAL,CASE		1						
18	2	172B03-19210	CONTROLLER, HVAC		1						
19	2	172B03-19220	SEAL, OUTLET		1						
20	2	172B03-19230	COVER, FRONT		1						
21	2	172B03-19240	COVER, BACK		1						
22	2	172B03-19250	CASE ASSY, LOW FRONT		1						
23	2	172B03-19260	CASE ASSY, LOW BACK		1						
24	2	172B03-19270	MOUNT, RESISTOR		1						
25	2	172B03-19280	RETAINER, VALVE		1						
26	2	172B03-19290	HOSE, DRAIN 1		1						
27	2	172B03-19300	HOSE, DRAIN 2		1						
28	2	172B03-19310	CLAMP, HOSE		2						
29	2	172B03-19320	RESISTOR		1						
30	2	172B03-19330	VALVE ASSY, WATER		1						
31	2	172B03-19340	CASE ASSY, UP FEMALE		1						
32	2	172B03-19350	CASE ASSY, UP MALE		1						
33	2	172B03-19360	COVER ASSY, PAF		1						
34	2	172B03-19370	SEAL, AC-UNIT 1		1						
35	2	172B03-19380	SEAL, AC-UNIT 2		1						
36	2	172B03-19390	RETAINER, TXV		1						
37	2	172B03-19400	VALVE, EXPANSION		1						
38	2	172B03-19410	SENSOR, TEMPERATURE		1						
39	2	172B03-19420	EVAPORATOR ASSY		1						
40	2	172B03-19430	STAY		1						
41	2	172B03-19440	HEATER ASSY		1						
42	2	172B03-19450	DUCT ASSY		1						
43	2	172B03-19460	BRACKET, DUCT		1						
44	2	172B03-19470	LEVER ASSY, DOOR		1						
45	2	172B03-19480	DOOR ASSY		1						
46	2	172B03-19490	KNOB		1						
47	2	172B03-19500	SPACER, C		2						
48	2	172B03-19510	SPRING		1						
49	2	172B03-19520	SCREW, 3X6		2						
50	2	172B03-19530	SCREW, 4X10		2						
51	2	172B03-19540	SCREW, 4X16		36						

N:Old $\overset{\text{Yes}}{\underset{\text{No}}{\rightleftarrows}}$ New, Q:Old $\overset{\text{No}}{\underset{\text{Yes}}{\rightleftarrows}}$ New, R:Old $\overset{\text{Yes}}{\underset{\text{Yes}}{\rightleftarrows}}$ New, S:Old $\overset{\text{No}}{\underset{\text{No}}{\rightleftarrows}}$ New, W:Add, Z:Discontinued, F:Interchangeable by set, K:Q'ty Change

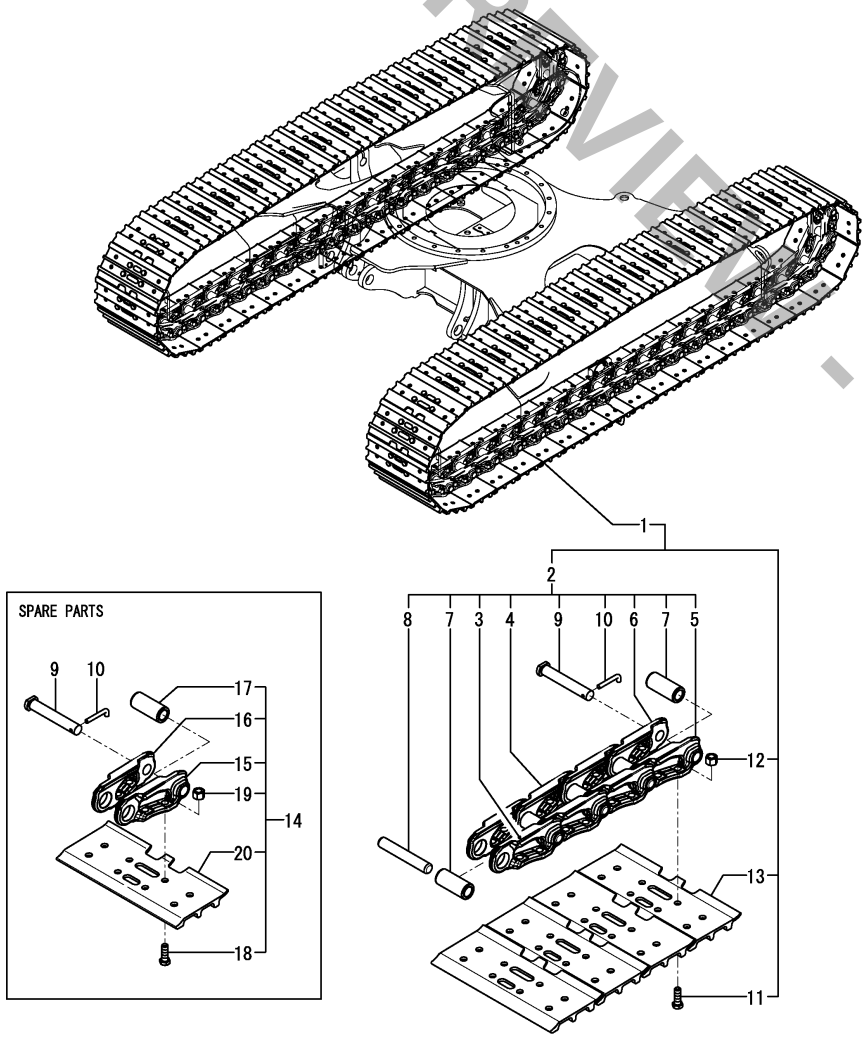
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Fig.56. IRON CRAWLER



(A)=VIO50-6A P(US)
(B)=VIO50-6A C(US)
(C)=
(D)=
(E)=
(F)=

No.	Lev.	Parts No.	Description	Q'ty (A)	(B)	(C)	(D)	(E)	(F)	I	R
1	1	172B04-38400	SHOE ASSY, TRACK 350	2	2						
2	2	172B05-38120	LINK ASSY, TRACK 400	2	2						
3	3	172B05-38130	LINK, TRACK L	78	78						
4	3	172B05-38140	LINK, TRACK R	78	78						
5	3	172B05-38150	LINK, MASTER L	2	2						
6	3	172B05-38160	LINK, MASTER R	2	2						
7	3	172B05-38170	BUSH, TRACK	80	80						
8	3	172B05-38180	PIN, TRACK	78	78						
9	3	172B05-38190	PIN, MASTER	2	2						
10	3	172B05-38200	PIN, CLAMPING	2	2						
11	2	172B05-38210	BOLT, SHOE	320	320						
12	2	172B05-38220	NUT, SHOE	320	320						
13	2	172B04-38410	SHOE, TRACK 350	80	80						
14	1	172B04-38500	TRACK, MASTER 350	1	1						1
15	2	172B05-38150	LINK, MASTER L	1	1						
16	2	172B05-38160	LINK, MASTER R	1	1						
17	2	172B05-38170	BUSH, TRACK	1	1						
18	2	172B05-38210	BOLT, SHOE	4	4						
19	2	172B05-38220	NUT, SHOE	4	4						
20	2	172B04-38410	SHOE, TRACK 350	1	1						

Remarks
(1)Spare parts.

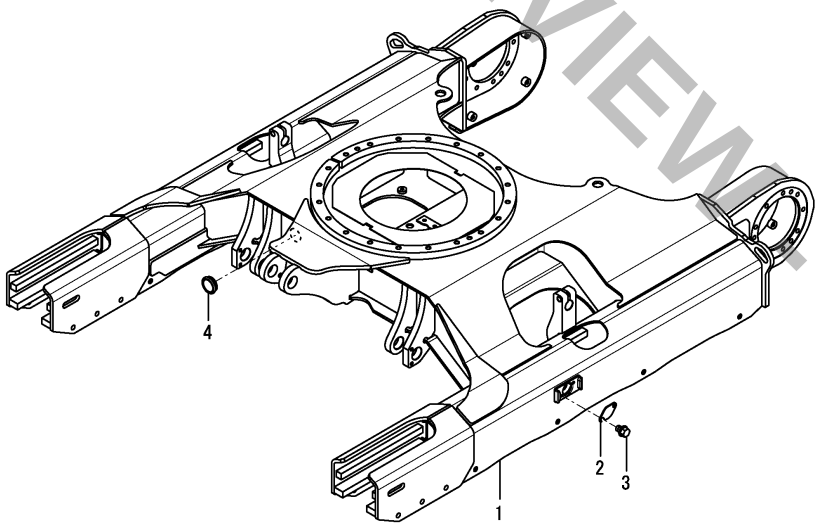
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Fig.69. TRACK FRAME



(A)=VIO50-6A P(US)
(B)=VIO50-6A C(US)
(C)=
(D)=
(E)=
(F)=

No.	Lev.	Parts No.	Description	Q'ty (A)	(B)	(C)	(D)	(E)	(F)	I	R
1	1	172B04-50100	FRAME ASSY, LOWER	1	1						
2	1	172458-50480-2	COVER, FRAME	2	2						
3	1	26106-100122	BOLT, M10X 12 PLATED	4	4						
4	1	172141-50890	GROMMET	1	1						

Remarks
* Not applied for angle blade specification.

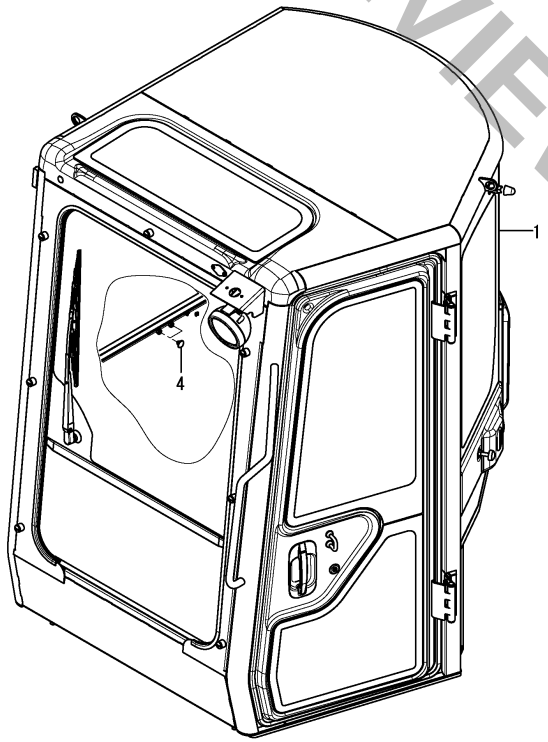
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Fig.104. CABIN(ASSEMBLY)

(A)=VIO50-6A P(US)
(B)=VIO50-6A C(US)
(C)=
(D)=
(E)=
(F)=



No.	Lev.	Parts No.	Description	Q'ty (A)	(B)	(C)	(D)	(E)	(F)	I	R
1	1	172B02-68002	CABIN ASSY		1						1
3A	1	172437-03551	LABEL, WINDOW US		1						2
4	1	172444-17660	CLIP, TREE		2						3

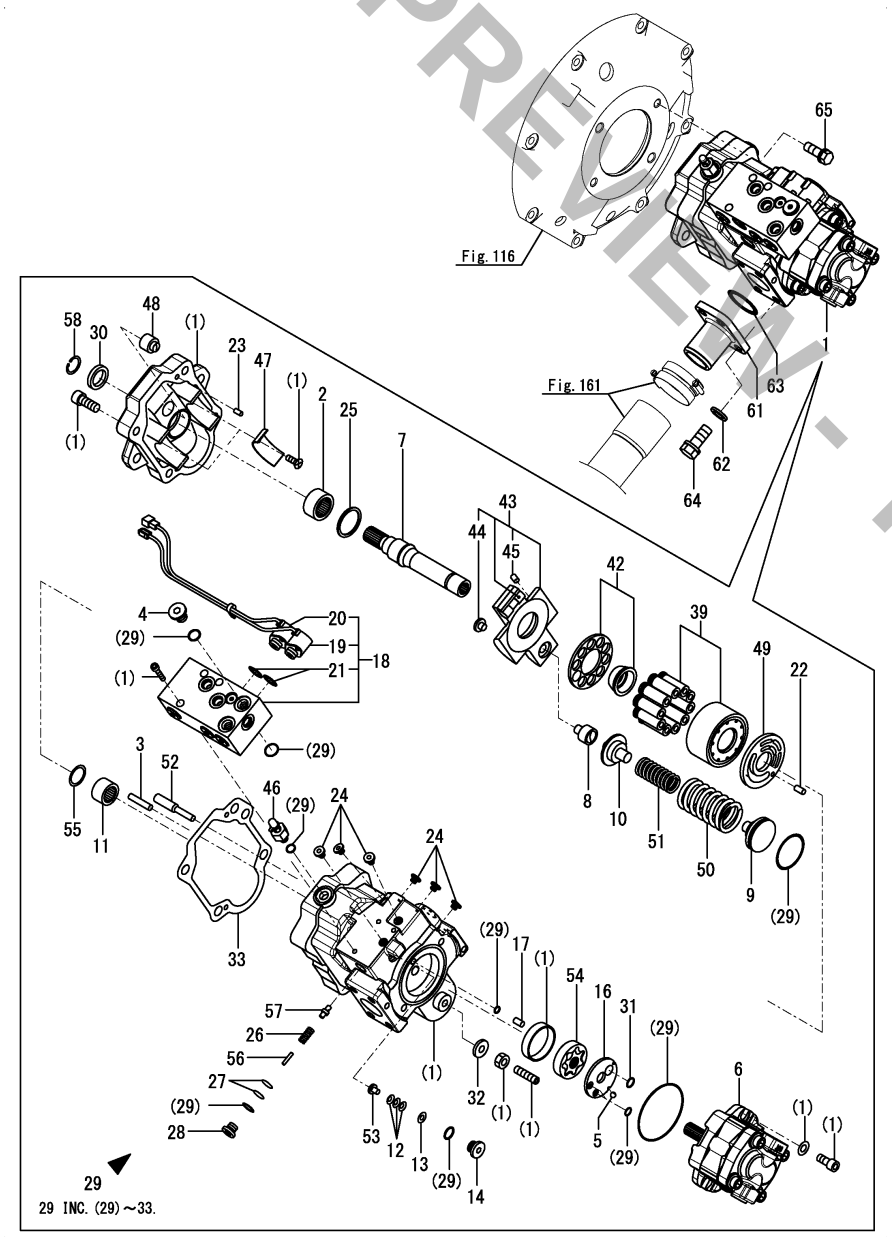
Remarks
(1)Inner parts are shown in Fig.112 from Fig.105.
Attach the No.3A label to this part.
(2)Label is not illustrated.
(3)Not applied for quick coupler specification.

N:Old $\overset{\text{Yes}}{\underset{\text{No}}{\leftrightarrows}}$ New, Q:Old $\overset{\text{No}}{\underset{\text{Yes}}{\leftrightarrows}}$ New, R:Old $\overset{\text{Yes}}{\underset{\text{Yes}}{\leftrightarrows}}$ New, S:Old $\overset{\text{No}}{\underset{\text{No}}{\leftrightarrows}}$ New, W:Add, Z:Discontinued, F:Interchangeable by set, K:Q'ty Change

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Fig.117. HYDRAULIC PUMP



(A)=VIO50-6A P(US)
(B)=VIO50-6A C(US)
(C)=
(D)=
(E)=
(F)=

No.	Lev.	Parts No.	Description	Q'ty (A)	(B)	(C)	(D)	(E)	(F)	I	R
1	1	172B04-73100	PUMP ASSY,2SOL	1	1						
2	2	172B06-70120	BEARING, NEEDLE	1	1						
3	2	172B06-70191	PIN	1	1						
4	2	172148-70301	PLUG	2	2						
5	2	172122-70350	BALL, STEEL	1	1						
6	2	172461-73132	PUMP ASSY, GEAR	1	1						
7	2	172176-73240	SHAFT	1	1						
8	2	172460-73240	HOLDER	1	1						
9	2	172461-73270	SEAT, SPRING	1	1						
10	2	172176-73290	SEAT, SPRING	1	1						
11	2	172460-73330	BEARING, NEEDLE	1	1						
12	2	172460-73350	SPRING, DISK	3	3						
13	2	172460-73360	WASHER	1	1						
14	2	172460-73370	PLUG	1	1						
16	2	172460-73390	PLATE	1	1						
17	2	172460-73420	PIN	1	1						
18	2	172460-73431	VALVE, S/A	1	1						
19	3	172460-73900	VALVE, SOLENOID	1	1						1
20	3	172460-73910	VALVE, SOLENOID	1	1						2
21	3	24352-190110	O-RING, 219011	2	2						
22	2	172122-73480	PIN	1	1						
23	2	172122-73480	PIN	2	2						
24	2	172452-73480	PLUG	6	6						
25	2	172176-73540	THRUST WASHER	1	1						
26	2	172176-73560	SPRING	1	1						
27	2	172176-73590	SHIM	2	2						
28	2	172176-73600	PLUG	1	1						
29	2	172B04-73610	SEAL KIT,STD	1	1						
30	3	172176-73271	SEAL, OIL	1	1						
31	3	172176-73471	O-RING	1	1						
32	3	172457-73570	SEAL WASHER	1	1						
33	3	172B04-73710	GASKET	1	1						
39	2	172B04-73630	REPAIR KIT,CYL BLOCK	1	1						
42	2	172B04-73640	RETAINER KIT	1	1						
43	2	172B04-73650	REPAIR KIT,SW PLATE	1	1						
44	3	172452-73480	PLUG	2	2						
45	3	172312-74790	ORIFICE	2	2						
46	2	172176-73690	BREEDER, AIR	1	1						
47	2	172B04-73720	BUSH	2	2						
48	2	172B04-73730	STOPPER,MIN	1	1						
49	2	172B04-73750	PLATE,VALVE	1	1						
50	2	172B04-73760	SPRING,OUT	1	1						
51	2	172B04-73770	SPRING,IN	1	1						
52	2	172B04-73780	PIN	1	1						
53	2	172B04-73810	STOPPER,MAX	1	1						
54	2	172176-73880	PUMP ASSY, TROCHOID	1	1						
55	2	172176-73910	WASHER, THRUST	1	1						
56	2	172176-73930	PIN	1	1						
57	2	172176-73940	POPPET	1	1						
58	2	22252-000420	RING, 42	1	1						
61	1	172165-76860	FLANGE	1	1						

Remarks
(1)For safety lock.
(2)For second gear traveling.

N:Old ⇔ New, Q:Old ⇔ New, R:Old ⇔ New, S:Old ⇔ New, W:Add, Z:Discontinued, F:Interchangeable by set, K:Q'ty Change

++ CONTINUE ++

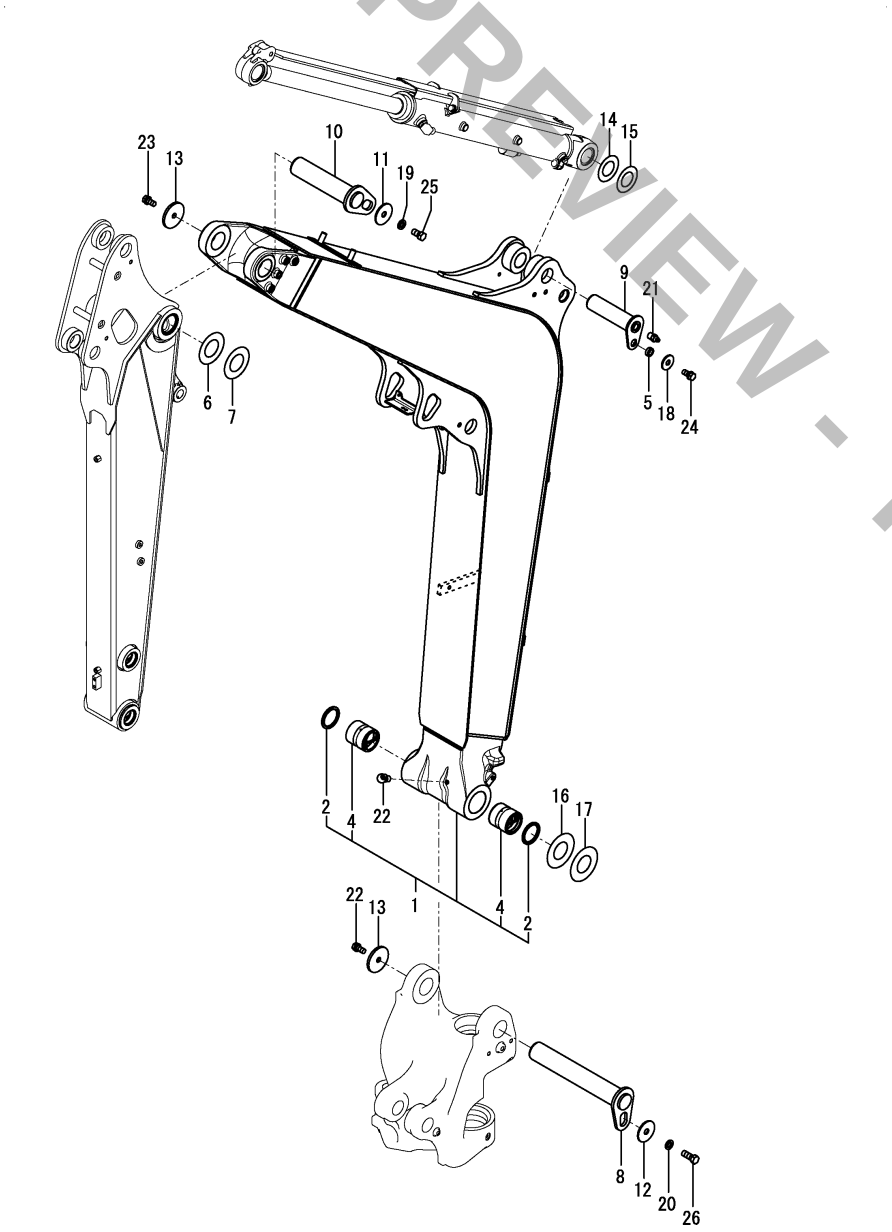
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Fig.189. BOOM

(A)=VIO50-6A P(US)
(B)=VIO50-6A C(US)
(C)=
(D)=
(E)=
(F)=



No.	Lev.	Parts No.	Description	Q'ty (A)	(B)	(C)	(D)	(E)	(F)	I	R
1	1	172B04-81100	BOOM ASSY	1	1						1
2	2	172020-10620	SEAL, DUST	2	2						
4	2	172460-81400	BUSH	2	2						
4A	1	172437-03461	LABEL, BOOM	2	2						2
5	1	172164-81670	SPACER	1	1						
6	1	172175-81700	SHIM	1	1						
7	1	172175-81710	SHIM	1	1						
8	1	172B04-81800	PIN ASSY, 60X385	1	1						
9	1	172B04-81840	PIN ASSY, 50X189	1	1						
10	1	172A47-81921	PIN ASSY, 60X255	1	1						
11	1	172187-81970	WASHER	1	1						
12	1	172187-81970	WASHER	1	1						
13	1	172147-82140	WASHER	2	2						
14	1	172165-82520	SHIM	1	1						
15	1	172165-82530	SHIM	1	1						
16	1	172162-83560	SHIM	1	1						
17	1	172162-83570	SHIM	1	1						
18	1	22157-120000	WASHER, 12	1	1						
19	1	22217-140000	WASHER, SPRING 14	1	1						
20	1	22217-140000	WASHER, SPRING 14	1	1						
21	1	24761-020000	NIPPLE, GREASE PT1/8	1	1						
22	1	24761-040000	NIPPLE, GREASE B	1	1						
23	1	26013-120252	BOLT, M12X 25	2	2						
24	1	26013-120252	BOLT, M12X 25	1	1						
25	1	26116-140252	BOLT, M14X 25 PLATED	1	1						
26	1	26116-140352	BOLT, M14X 35 PLATED	1	1						

Remarks
(1)Attach the No.4A label to this part.
(2)Label is not illustrated.

N:Old $\overset{\text{Yes}}{\underset{\text{No}}{\leftrightarrows}}$ New, Q:Old $\overset{\text{No}}{\underset{\text{Yes}}{\leftrightarrows}}$ New, R:Old $\overset{\text{Yes}}{\underset{\text{Yes}}{\leftrightarrows}}$ New, S:Old $\overset{\text{No}}{\underset{\text{No}}{\leftrightarrows}}$ New, W:Add, Z:Discontinued, F:Interchangeable by set, K:Q'ty Change

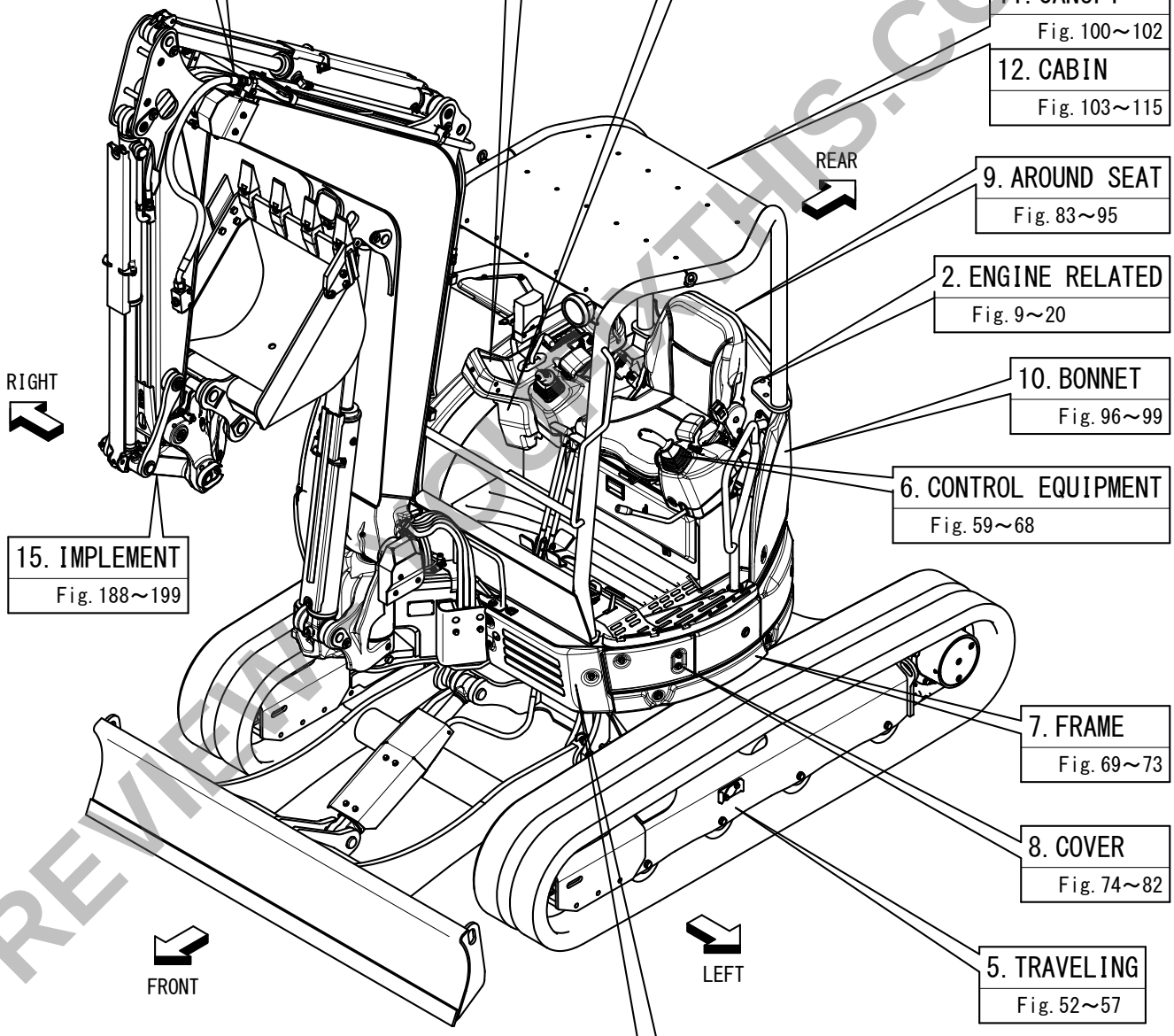
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PICTURESQUE INDEX(1) ▪ ▪ ▪ MAIN PARTS

1. LABEL & ACCESSORY
Fig. 1～8

16. OPTIONAL & KIT
Fig. 200～205



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