YANMAR

PARTS CATALOG

0CK50-M01440EN

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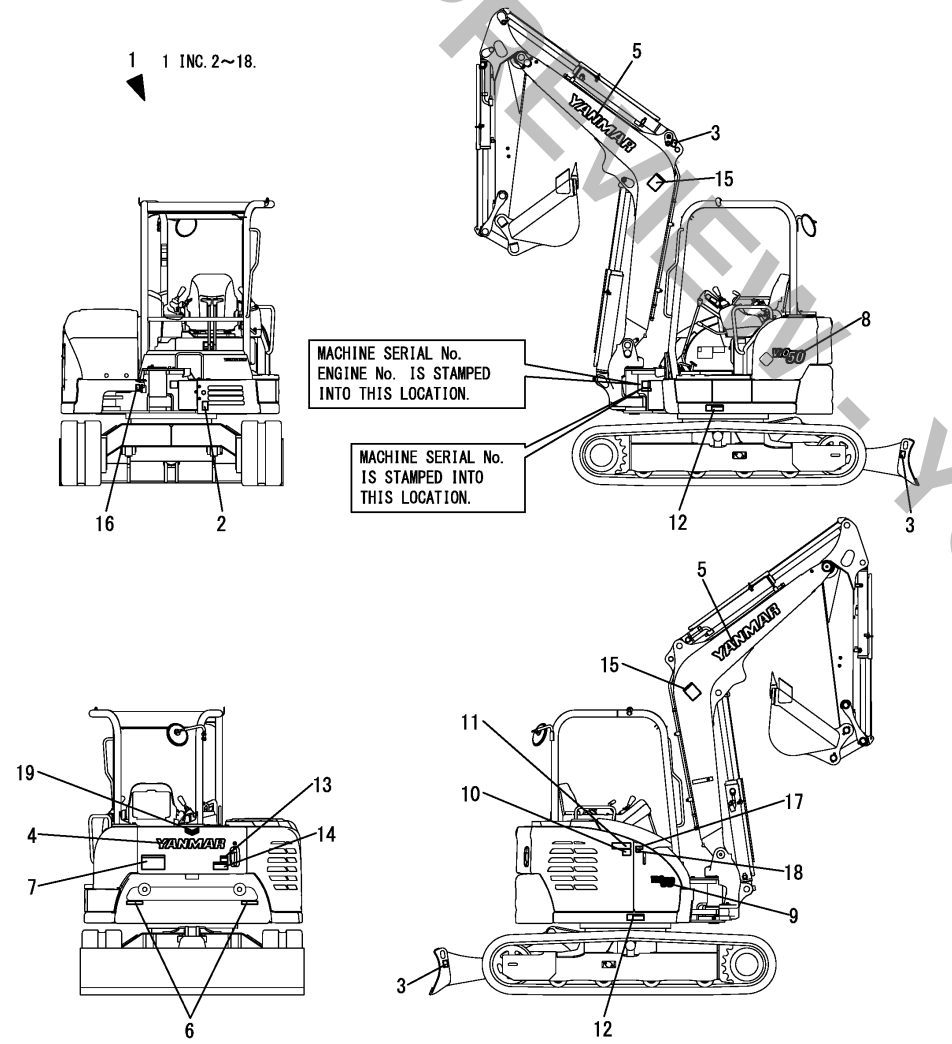
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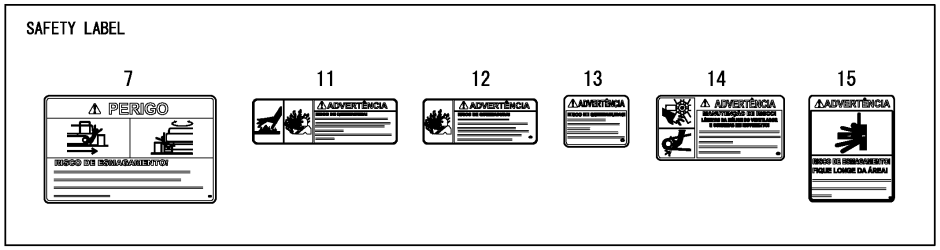
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Fig.1. LABEL(EXTERIOR)

(A)=VIO50-6B P(BR)
(B)=VIO50-6B C(BR)
(C)=
(D)=
(E)=
(F)=





No.	Lev.	Parts No.	Description	Q'ty (A)	(B)	(C)	(D)	(E)	(F)	I	R
1	1	172B04-08950	LABEL SET,OUT BR50 D	1	1						
2	2	172B04-03250	LABEL,PTO SELECT EX	1	1						
3	2	172437-03511	LABEL, HOOK	3	3						
4	2	172A86-03820	LABEL, YANMAR 560 B	1	1						
5	2	172A86-03830	LABEL,YANMAR 710 B	2	2						
6	2	172B04-03980	LABEL, REFLECTOR M	2	2						
7	2	172A64-04380	LABEL, SWING AREA PT	1	1						
8	2	172B04-04490	LABEL, MODEL VIO50 L	1	1						
9	2	172B04-04500	LABEL, MODEL VIO50 R	1	1						
10	2	172B02-04540	LABEL,HYD.OIL PT	1	1						
11	2	172B02-04590	LABEL,RESERVOIR PT	1	1						
12	2	172B02-04620	LABEL,GREASE CYL PT	2	2						
13	2	172B02-04680	LABEL,ENGINE COVER P	1	1						
14	2	172B02-04690	LABEL,ENGROOM PT	1	1						
15	2	172B02-04800	LABEL,BOOM PT	2	2						
16	2	172B02-04810	LABEL, GREASE PT	1	1						
17	2	172B02-04830	LABEL,FUEL TANK PT	1	1						
18	2	172B02-04860	LABEL, FUEL OIL CAUT	1	1						
19	1	172B04-03650	EMBLEM ASSY,FY L4 Y	1	1						

N:Old $\overset{\text{Yes}}{\underset{\text{No}}{\rightleftarrows}}$ New, Q:Old $\overset{\text{No}}{\underset{\text{Yes}}{\rightleftarrows}}$ New, R:Old $\overset{\text{Yes}}{\underset{\text{Yes}}{\rightleftarrows}}$ New, S:Old $\overset{\text{No}}{\underset{\text{No}}{\rightleftarrows}}$ New, W:Add, Z:Discontinued, F:Interchangeable by set, K:Q'ty Change

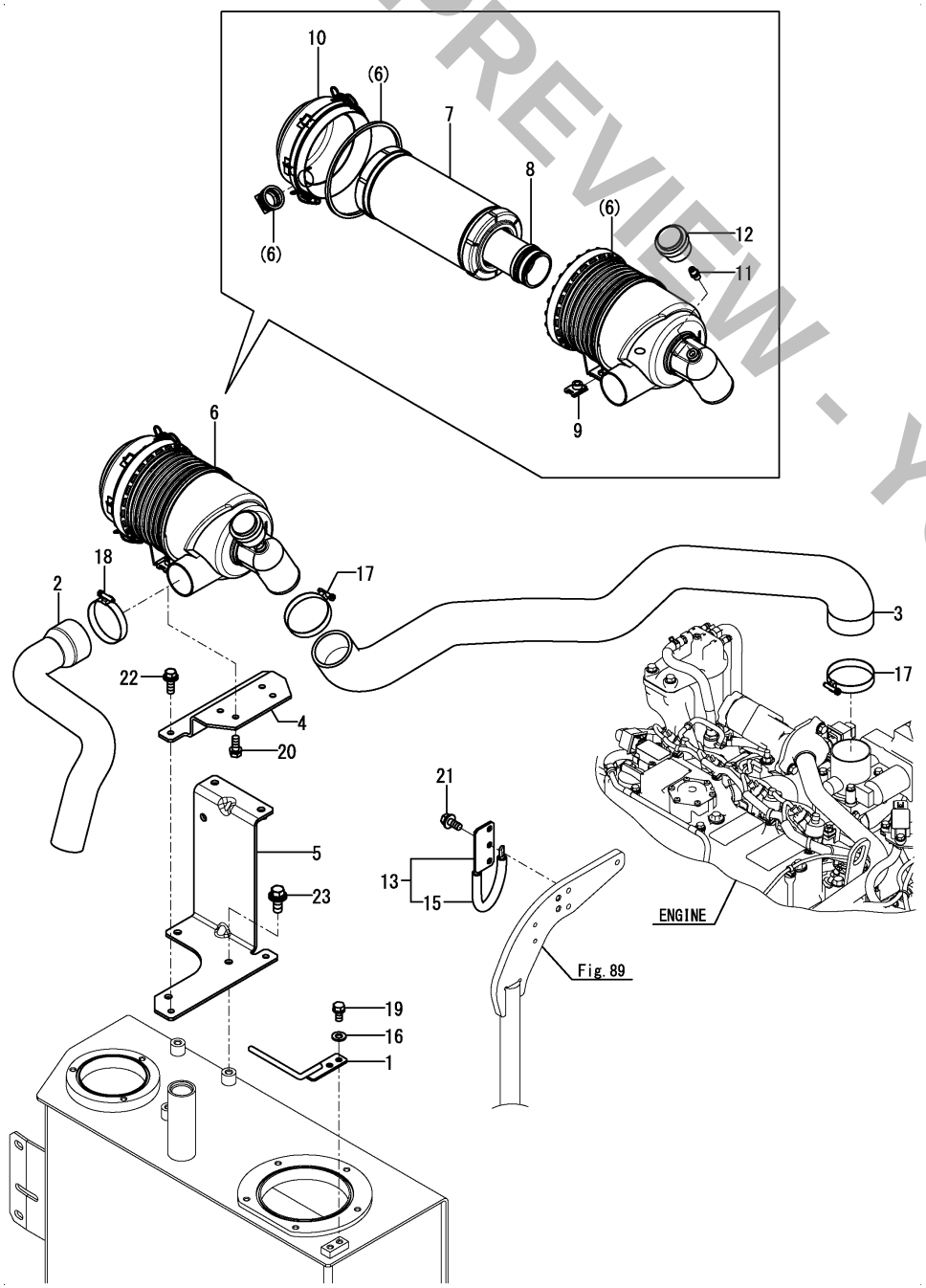
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Fig.8. AIR CLEANER

(A)=VIO50-6B P(BR)
(B)=VIO50-6B C(BR)
(C)=
(D)=
(E)=
(F)=



No.	Lev.	Parts No.	Description	Q'ty (A)	(B)	(C)	(D)	(E)	(F)	I	R
1	1	172B04-11450	GUIDE ASSY, HOSE B	1	1						
2	1	172B04-11520	HOSE, AIR CLEANER B	1	1						
3	1	172B04-11530	HOSE, AIR CLEANER A	1	1						
4	1	172B04-11561	BRACKET, AIR CLEANER	1	1						
5	1	172B04-11580	BRACKET ASSY, A/C B	1	1						
6	1	172B04-11800	CLEANER ASSY, AIR	1	1						
7	2	1A8240-05110	ELEMENT ASSY, OUTER	1	1						
8	2	1A8240-05120	ELEMENT ASSY, INNER	1	1						
9	2	172B03-11571	NUT,AIR CLEANER	2	2						
10	2	172B04-11570	COVER ASSY,AIRCLEANE	1	1						
11	2	172B03-11820	PLUG	1	1						
12	2	172B03-11830	INDICATOR,AIR CLEAN	1	1						
13	1	172B04-11901	GUIDE ASSY,HOSE A	1	1						
15	2	172B04-11940	HOSE,9X190	1	1						
16	1	22137-080000	WASHER, 8	2	2						
17	1	23000-070000	CLAMP, 70	2	2						
18	1	23000-070000	CLAMP, 70	1	1						
19	1	26013-080162	BOLT, M8X 16	2	2						
20	1	26013-080202	BOLT, M8X 20	2	2						
21	1	26014-080202	BOLT, M8X 20	2	2						
22	1	26014-080252	BOLT, M8X 25	2	2						
23	1	26014-100252	BOLT, M10X 25	3	3						

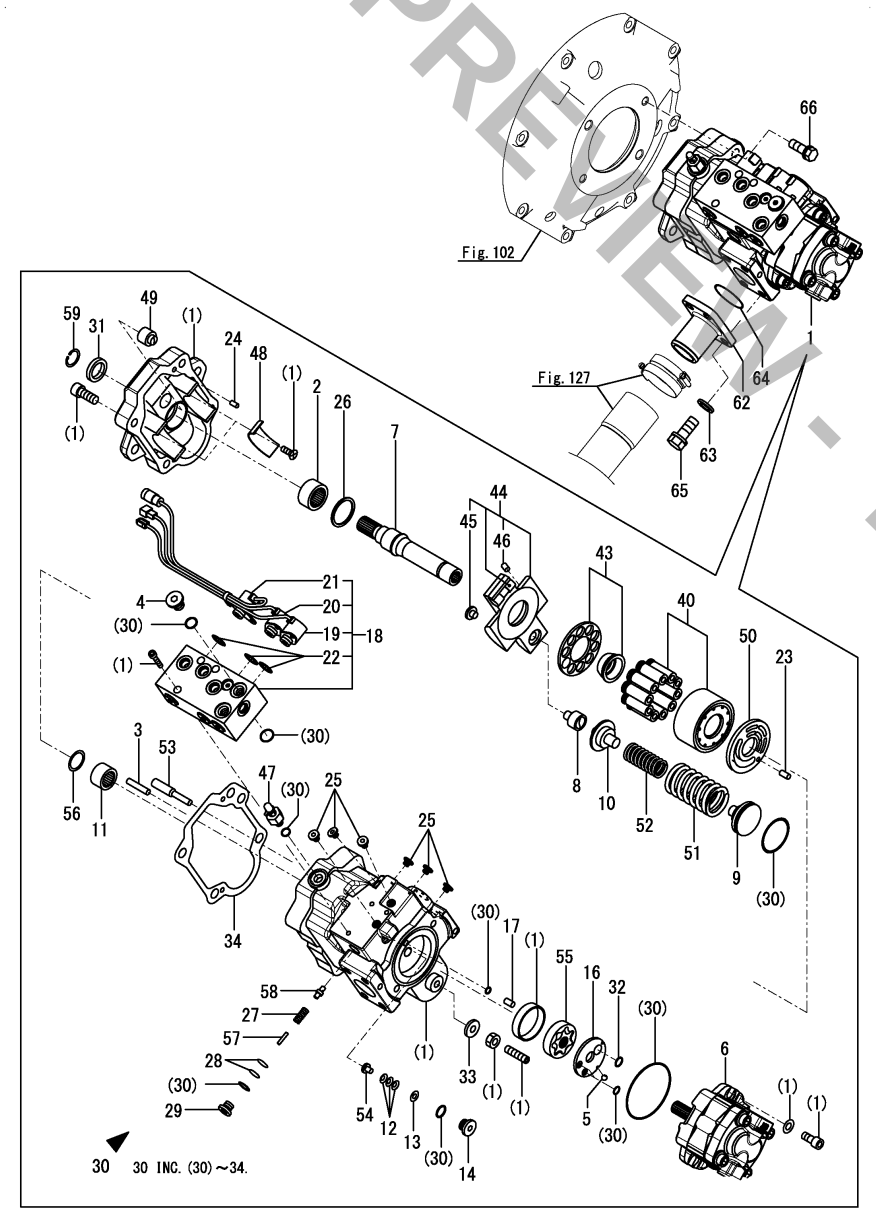
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Fig.103. HYDRAULIC PUMP



(A)=VIO50-6B P(BR)
(B)=VIO50-6B C(BR)
(C)=
(D)=
(E)=
(F)=

No.	Lev.	Parts No.	Description	Q'ty (A)	(B)	(C)	(D)	(E)	(F)	I	R
1	1	172B04-73110	PUMP ASSY,3SOL	1	1						
2	2	172B06-70120	BEARING, NEEDLE	1	1						
3	2	172B06-70191	PIN	1	1						
4	2	172148-70301	PLUG	2	2						
5	2	172122-70350	BALL, STEEL	1	1						
6	2	172461-73132	PUMP ASSY, GEAR	1	1						
7	2	172176-73240	SHAFT	1	1						
8	2	172460-73240	HOLDER	1	1						
9	2	172461-73270	SEAT, SPRING	1	1						
10	2	172176-73290	SEAT, SPRING	1	1						
11	2	172460-73330	BEARING, NEEDLE	1	1						
12	2	172460-73350	SPRING, DISK	3	3						
13	2	172460-73360	WASHER	1	1						
14	2	172460-73370	PLUG	1	1						
16	2	172460-73390	PLATE	1	1						
17	2	172460-73420	PIN	1	1						
18	2	172960-73431	VALVE, S/A	1	1						
19	3	172460-73900	VALVE, SOLENOID	1	1						1
20	3	172460-73910	VALVE, SOLENOID	1	1						2
21	3	172460-73920	VALVE, SOLENOID	1	1						3
22	3	24352-190110	O-RING, 219011	3	3						
23	2	172122-73480	PIN	1	1						
24	2	172122-73480	PIN	2	2						
25	2	172452-73480	PLUG	6	6						
26	2	172176-73540	THRUST WASHER	1	1						
27	2	172176-73560	SPRING	1	1						
28	2	172176-73590	SHIM	2	2						
29	2	172176-73600	PLUG	1	1						
30	2	172B04-73610	SEAL KIT,STD	1	1						
31	3	172176-73271	SEAL, OIL	1	1						
32	3	172176-73471	O-RING	1	1						
33	3	172457-73570	SEAL WASHER	1	1						
34	3	172B04-73710	GASKET	1	1						
40	2	172B04-73630	REPAIR KIT,CYL BLOCK	1	1						
43	2	172B04-73640	RETAINER KIT	1	1						
44	2	172B04-73650	REPAIR KIT,SW PLATE	1	1						
45	3	172452-73480	PLUG	2	2						
46	3	172312-74790	ORIFICE	2	2						
47	2	172176-73690	BREEDER, AIR	1	1						
48	2	172B04-73720	BUSH	2	2						
49	2	172B04-73730	STOPPER,MIN	1	1						
50	2	172B04-73750	PLATE,VALVE	1	1						
51	2	172B04-73760	SPRING,OUT	1	1						
52	2	172B04-73770	SPRING,IN	1	1						
53	2	172B04-73780	PIN	1	1						
54	2	172B04-73810	STOPPER,MAX	1	1						
55	2	172176-73880	PUMP ASSY, TROCHOID	1	1						
56	2	172176-73910	WASHER, THRUST	1	1						
57	2	172176-73930	PIN	1	1						
58	2	172176-73940	POPPET	1	1						
59	2	22252-000420	RING, 42	1	1						

Remarks
(1)For safety lock.
(2)For second gear traveling.
(3)For quick coupler.

N:Old ⇄(Yes/No) New, Q:Old ⇄(No/Yes) New, R:Old ⇄(Yes/Yes) New, S:Old ⇄(No/No) New, W:Add, Z:Discontinued, F:Interchangeable by set, K:Q'ty Change

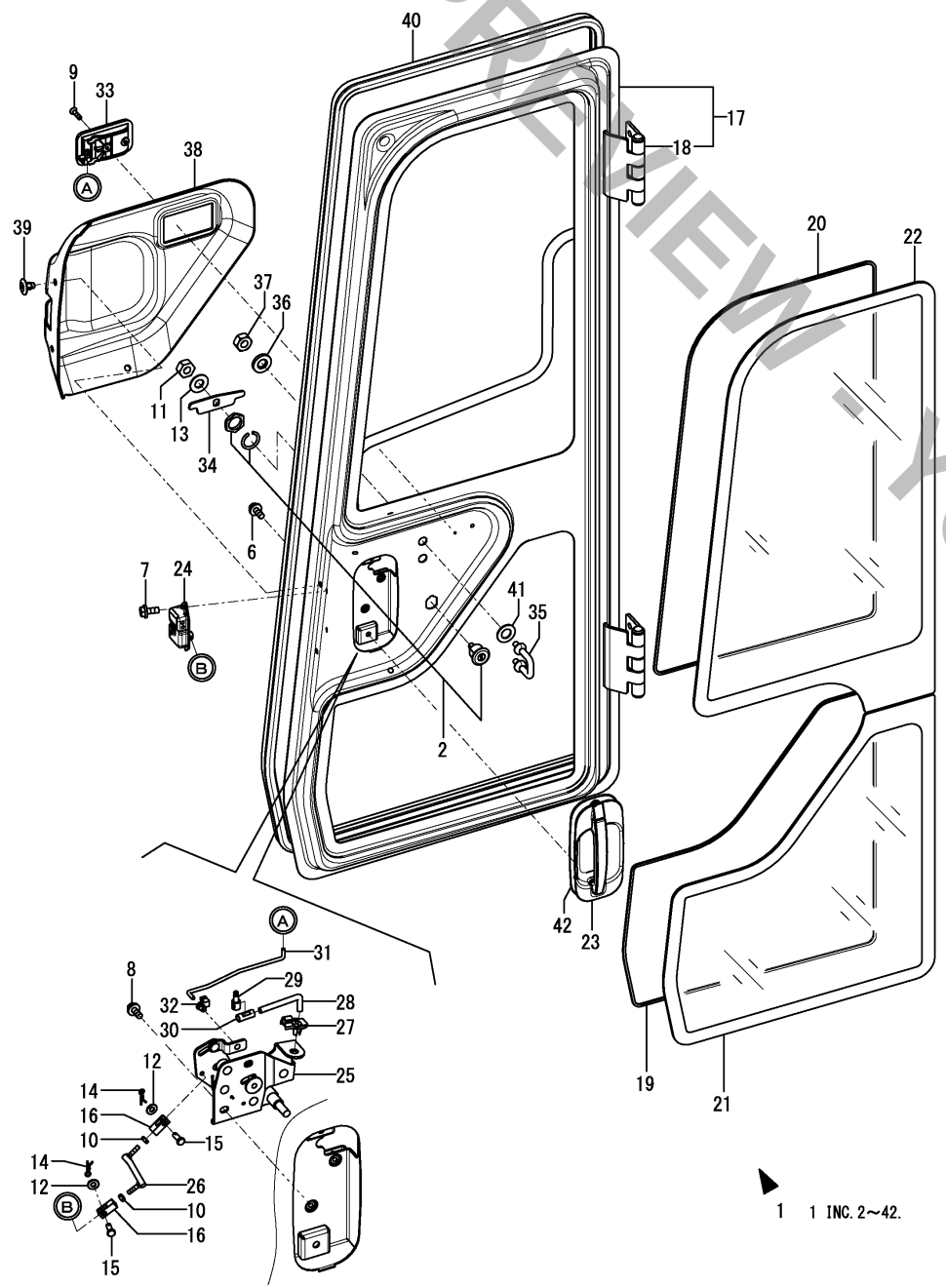
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Fig.93. CABIN DOOR(2)



(A)=VIO50-6B P(BR)
(B)=VIO50-6B C(BR)
(C)=
(D)=
(E)=
(F)=

No.	Lev.	Parts No.	Description	Q'ty (A)	(B)	(C)	(D)	(E)	(F)	I	R
1	3	172B02-68200	DOOR ASSY, CABIN		1						
2	4	172B03-66170	CYLINDER ASSY, KEY		1						
6	4	172B02-67150	BOLT, SEMS 6X12		2						
7	4	172B02-67160	BOLT, SEMS 6X16		2						
8	4	172B02-67160	BOLT, SEMS 6X16		2						
9	4	172B02-67350	SCREW, FLAT 4X14 B		1						
10	4	172B02-67400	NUT, M4		2						
11	4	172B02-67430	NUT, M10		1						
12	4	172B02-67500	WASHER, 4		2						
13	4	172B02-67530	WASHER, 10		1						
14	4	172B02-67600	PIN, SNAP 4		2						
15	4	172B02-67650	PIN, FLAT HEAD 4X12		2						
16	4	172B02-67700	YOKE, 4		2						
17	4	172B02-68210	FRAME ASSY, DOOR		1						
18	5	172B02-68220	HINGE, DOOR		2						
19	4	172B02-68230	DAM,1800		1						
20	4	172B02-68240	DAM, 2150		1						
21	4	172B02-68250	GLASS,DOOR LOW		1						
22	4	172B02-68260	GLASS, DOOR UP		1						
23	4	172B02-68270	HANDLE ASSY,OUTER		1						
24	4	172B02-68280	LOCK ASSY, DOOR		1						
25	4	172B02-68290	CONTROLLER ASSY,RMT		1						
26	4	172B02-68300	ROD ASSY, LINK LOCK		1						
27	4	172B02-68310	CLIP, ROD 6		1						
28	4	172B02-68320	ROD ASSY, LINK O/H		1						
29	4	172B02-68330	PIN, REGULATE		1						
30	4	172B02-68340	TUBE, ROD 6		1						
31	4	172B02-68350	ROD, LINK I/H-R/M		1						
32	4	172B02-68360	CLIP, ROD 3.5		1						
33	4	172B02-68370	HANDLE, DOOR INNER		1						
34	4	172B02-68380	PLATE, KEY LOCK DOOR		1						
35	4	172B02-68390	STRIKER ASSY, DOOR		1						
36	4	172B02-68400	WASHER, 10 BK		2						
37	4	172B02-68410	NUT, M10 BK		2						
38	4	172B02-68420	COVER,DOOR INNER		1						
39	4	172B02-68430	RIVET, 8		4						
40	4	172B02-68440	SEAL, DOOR		1						
41	4	172B02-68450	WASHER, SEAL 12		2						
42	4	172B02-69620	SEAL, COVER L		1						

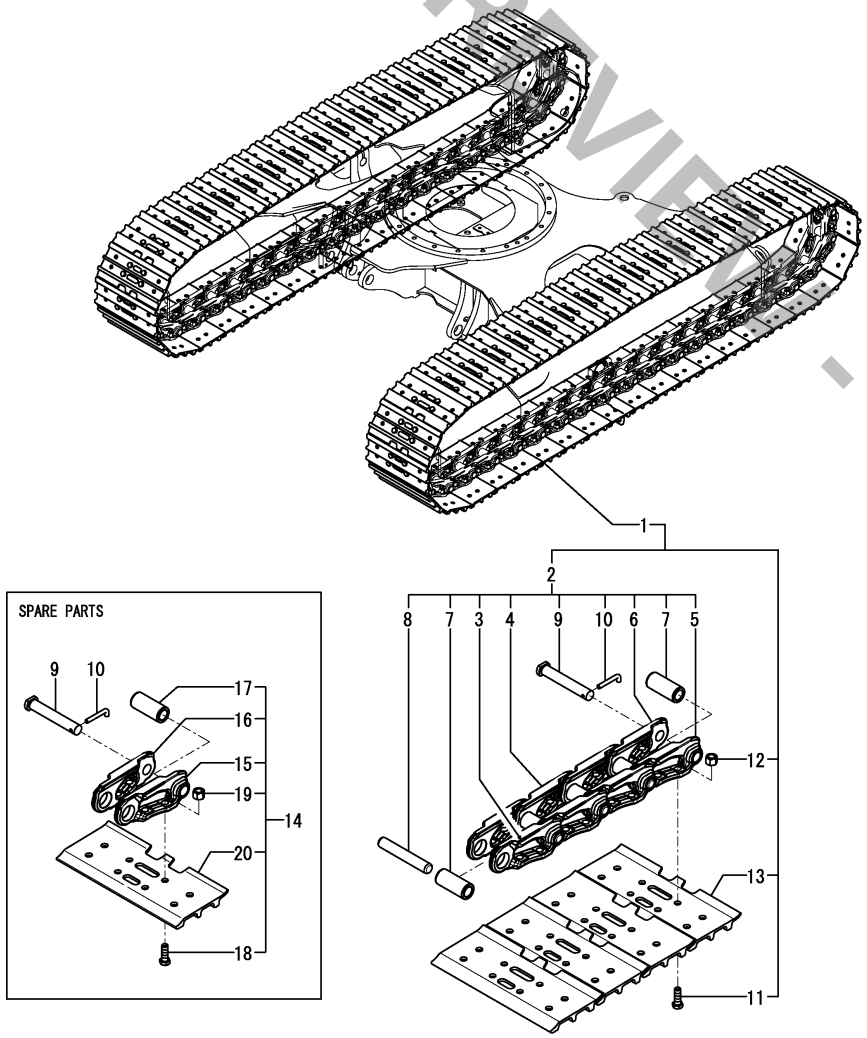
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Fig.45. IRON CRAWLER



(A)=VIO50-6B P(BR)
(B)=VIO50-6B C(BR)
(C)=
(D)=
(E)=
(F)=

No.	Lev.	Parts No.	Description	Q'ty (A)	(B)	(C)	(D)	(E)	(F)	I	R
1	1	172B04-38400	SHOE ASSY, TRACK 350	2	2						
2	2	172B05-38120	LINK ASSY, TRACK 400	2	2						
3	3	172B05-38130	LINK, TRACK L	78	78						
4	3	172B05-38140	LINK, TRACK R	78	78						
5	3	172B05-38150	LINK, MASTER L	2	2						
6	3	172B05-38160	LINK, MASTER R	2	2						
7	3	172B05-38170	BUSH, TRACK	80	80						
8	3	172B05-38180	PIN, TRACK	78	78						
9	3	172B05-38190	PIN, MASTER	2	2						
10	3	172B05-38200	PIN, CLAMPING	2	2						
11	2	172B05-38210	BOLT, SHOE	320	320						
12	2	172B05-38220	NUT, SHOE	320	320						
13	2	172B04-38410	SHOE, TRACK 350	80	80						
14	1	172B04-38500	TRACK, MASTER 350	1	1						1
15	2	172B05-38150	LINK, MASTER L	1	1						
16	2	172B05-38160	LINK, MASTER R	1	1						
17	2	172B05-38170	BUSH, TRACK	1	1						
18	2	172B05-38210	BOLT, SHOE	4	4						
19	2	172B05-38220	NUT, SHOE	4	4						
20	2	172B04-38410	SHOE, TRACK 350	1	1						

Remarks
(1)Spare parts.

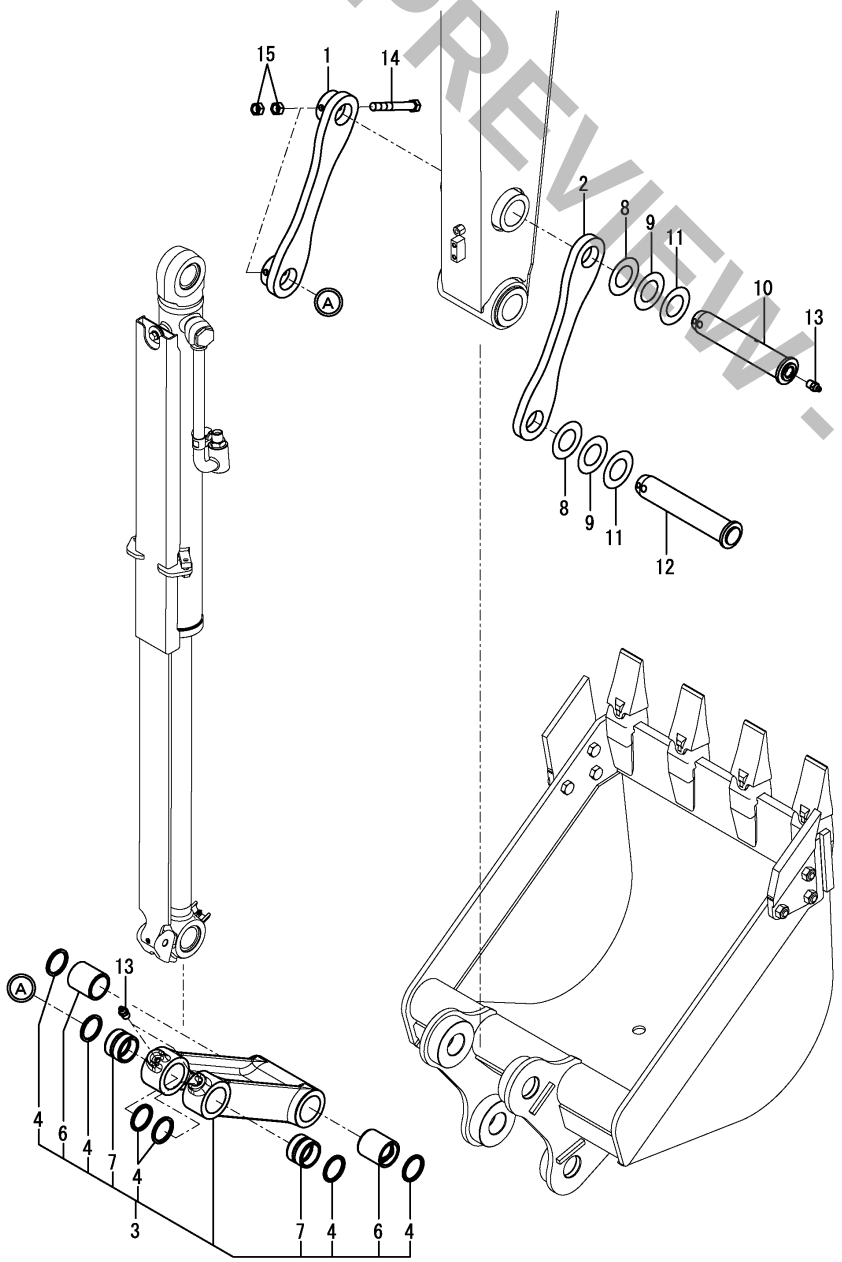
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Fig.148. BUCKET ARM & LINK



(A)=VIO50-6B P(BR)
(B)=VIO50-6B C(BR)
(C)=
(D)=
(E)=
(F)=

No.	Lev.	Parts No.	Description	Q'ty (A)	(B)	(C)	(D)	(E)	(F)	I	R
1	1	172460-82350-Y	ARM, BUCKET	1	1						
2	1	172460-82360-Y	ARM, BUCKET	1	1						
3	1	172460-82380-Y	LINK, BUCKET	1	1						
4	2	172168-81410	SEAL, DUST 45X55X4	6	6						
6	2	172112-83500	BUSH, 45X55X60 A	2	2						
7	2	172112-86250	BUSH, PIN 45X39	2	2						
8	1	172165-82550	SHIM, 45X80X0.5	2	2						
9	1	172165-82560	SHIM, 45X80X1.2	2	2						
10	1	172460-82561	PIN ASSY, 45X217 A	1	1						
11	1	172165-82570	SHIM, 45X80X1.6	2	2						
12	1	172460-82591	PIN ASSY, 45X217B	1	1						
13	1	24761-020000	NIPPLE, GREASE PT1/8	3	3						
14	1	26116-100802	BOLT, M10X 80 PLATED	2	2						
15	1	26716-100002	NUT, M10	4	4						

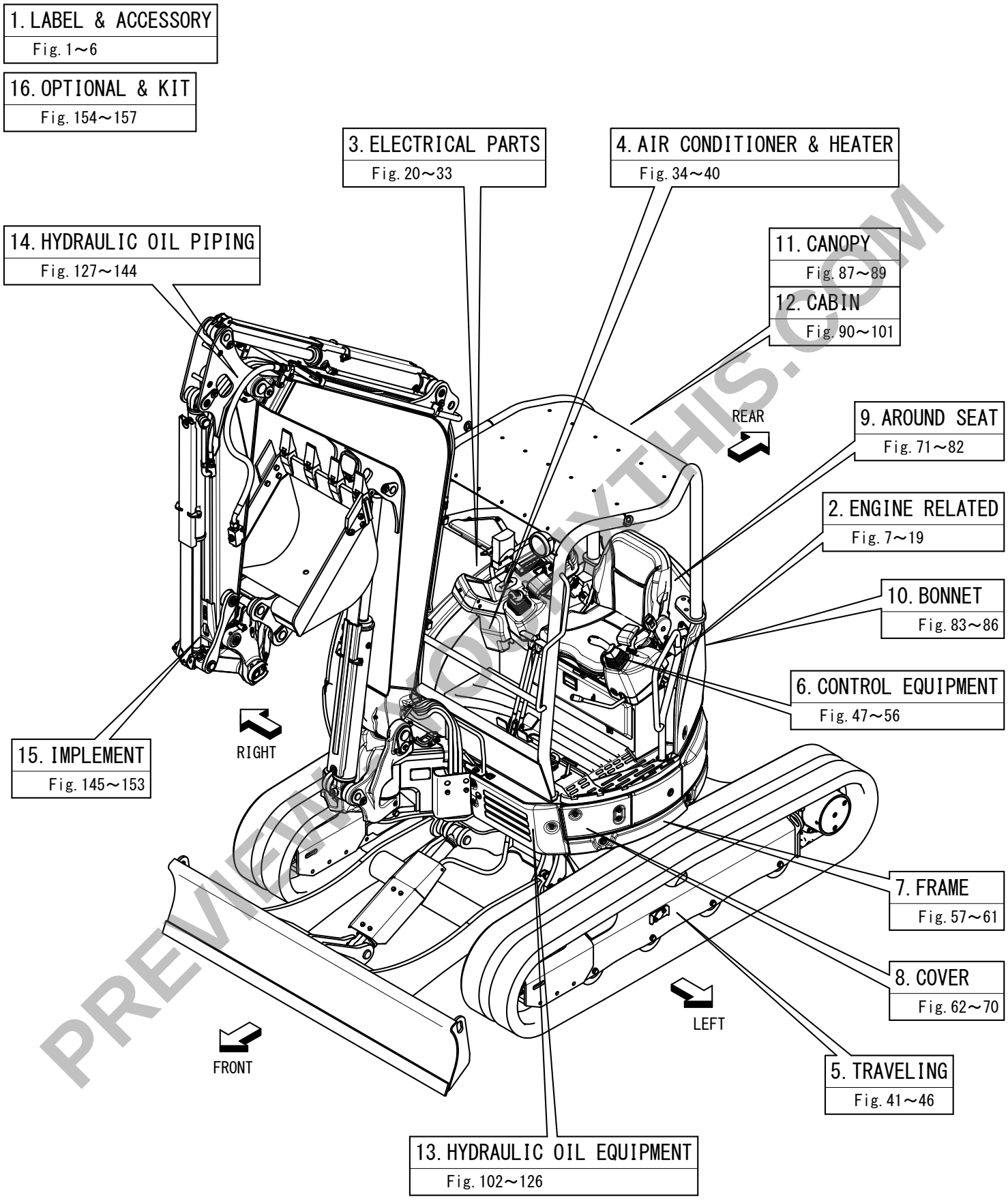
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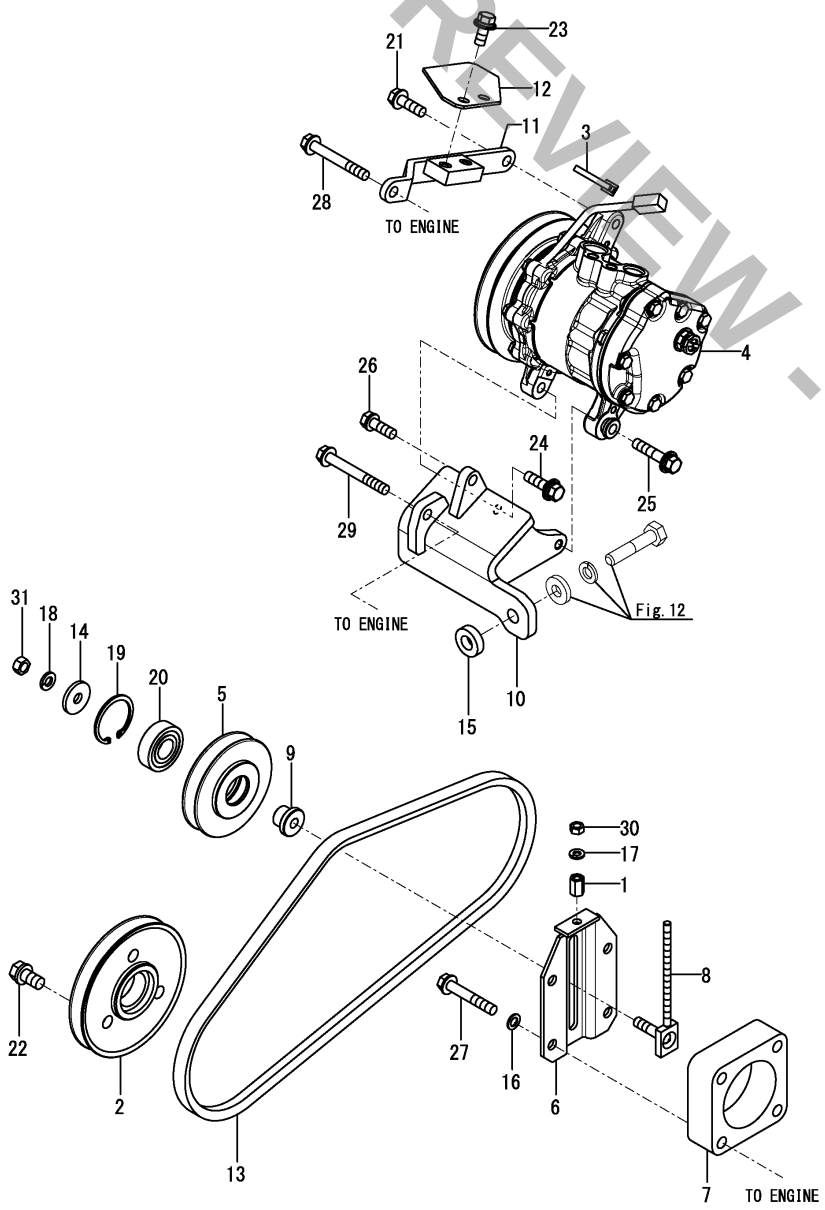
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Fig.37. AIR CONDITIONER(ENGINE RELATED)



(A)=VIO50-6B P(BR)
(B)=VIO50-6B C(BR)
(C)=
(D)=
(E)=
(F)=

No.	Lev.	Parts No.	Description	Q'ty (A)	(B)	(C)	(D)	(E)	(F)	I	R
1	1	1A7550-08811	NUT, M6X15		1						
2	1	172A47-11200	PULLEY		1						
3	1	172137-16560	BAND		1						
4	1	172B03-18100	COMPRESSOR ASSY		1						
5	1	172445-18131	PULLEY, TENSION		1						
6	1	172165-18601	BRACKET ASSY, PULLEY		1						
7	1	172491-18620	PLATE		1						
8	1	172165-18630	ADJUSTER ASSY		1						
9	1	172165-18670	BOSS		1						
10	1	172B04-18810	BRACKET ASSY, COMP-A		1						
11	1	172B04-18880	BRACKET ASSY, COMP-B		1						
12	1	172B04-18900	COVER, COMPRESSOR		1						
13	1	172445-18960	V-BELT		1						
14	1	1A1040-43900	WASHER, SPRING		1						
15	1	172156-61320	COLLAR		1						
16	1	22190-080002	WASHER, SEAL 8		4						
17	1	22217-060000	WASHER, SPRING 6		1						
18	1	22217-080000	WASHER, SPRING 8		1						
19	1	22252-000400	RING, 40		1						
20	1	24104-062030	BEARING, 6203UUC3		1						
21	1	26013-080252	BOLT, M8X 25		1						
22	1	26013-100202	BOLT, M10X 20		3						
23	1	26014-080202	BOLT, M8X 20		2						
24	1	26014-080302	BOLT, M8X 30		1						
25	1	26014-080402	BOLT, M8X 40		1						
26	1	26106-080252	BOLT, M8X 25 PLATED		1						
27	1	26106-080502	BOLT, M8X 50 PLATED		4						
28	1	26106-080602	BOLT, M8X 60 PLATED		1						
29	1	26106-080652	BOLT, M8X 65 PLATED		1						
30	1	26716-060002	NUT, M6		1						
31	1	26716-080002	NUT, M8		1						

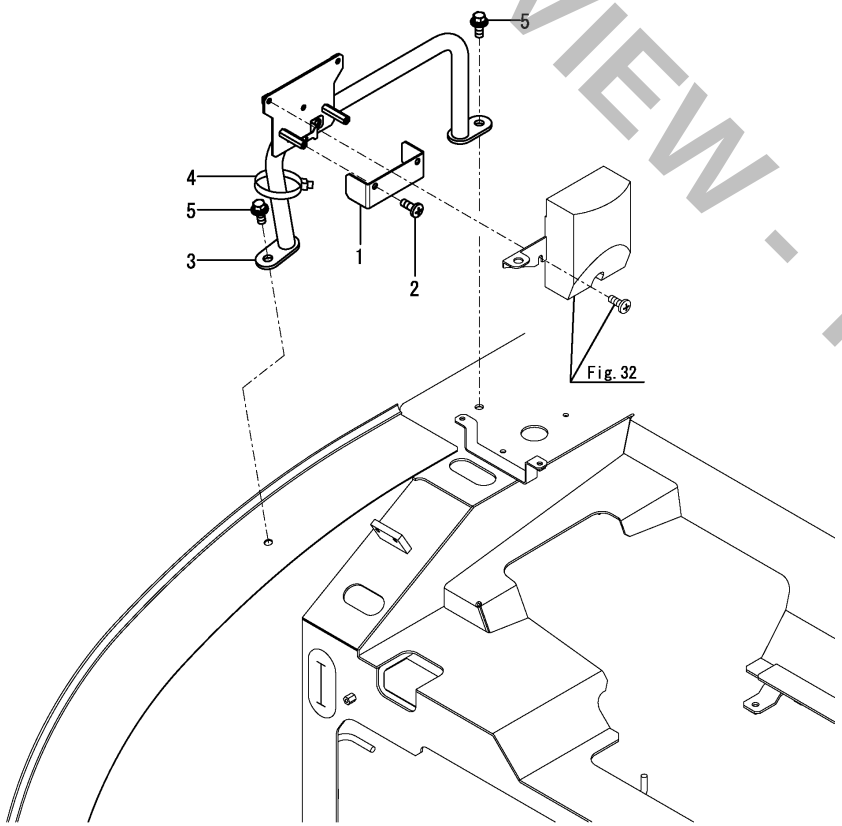
N:Old $\overset{\text{Yes}}{\underset{\text{No}}{\leftrightarrows}}$ New, Q:Old $\overset{\text{No}}{\underset{\text{Yes}}{\leftrightarrows}}$ New, R:Old $\overset{\text{Yes}}{\underset{\text{Yes}}{\leftrightarrows}}$ New, S:Old $\overset{\text{No}}{\underset{\text{No}}{\leftrightarrows}}$ New, W:Add, Z:Discontinued, F:Interchangeable by set, K:Q'ty Change

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Fig.82. HANDRAIL(RIGHT)



(A)=VIO50-6B P(BR)
(B)=VIO50-6B C(BR)
(C)=
(D)=
(E)=
(F)=

No.	Lev.	Parts No.	Description	Q'ty (A)	(B)	(C)	(D)	(E)	(F)	I	R
1	1	172B03-17990	COVER, CONNECTOR	1							
2	1	172137-46210	SCREW	2							
3	1	172B03-64780	HANDRAIL ASSY, R-Q	1							
4	1	172122-79940	CLIP, HOSE	1							
5	1	26014-100252	BOLT, M10X 25	2							

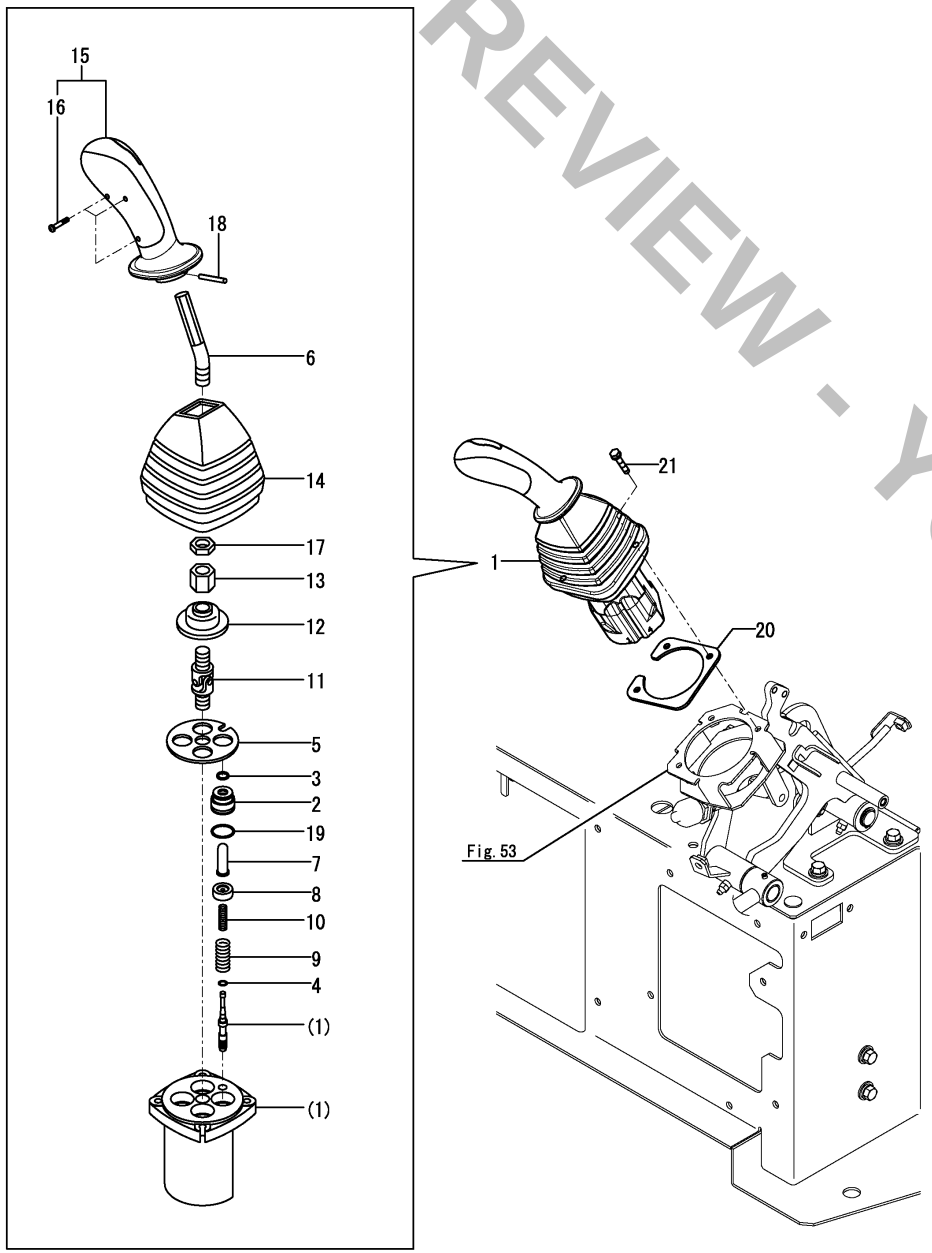
N:Old $\overset{\text{Yes}}{\underset{\text{No}}{\leftrightarrows}}$ New, Q:Old $\overset{\text{No}}{\underset{\text{Yes}}{\leftrightarrows}}$ New, R:Old $\overset{\text{Yes}}{\underset{\text{Yes}}{\leftrightarrows}}$ New, S:Old $\overset{\text{No}}{\underset{\text{No}}{\leftrightarrows}}$ New, W:Add, Z:Discontinued, F:Interchangeable by set, K:Q'ty Change

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Fig.123. REMOTE CONTROL VALVE(LEFT)



(A)=VIO50-6B P(BR)
(B)=VIO50-6B C(BR)
(C)=
(D)=
(E)=
(F)=

No.	Lev.	Parts No.	Description	Q'ty (A)	(B)	(C)	(D)	(E)	(F)	I	R
1	1	172B03-74560	VALVE ASSY,L-N	1	1						
2	2	172151-73400	PLUG	4	4						
3	2	172151-73420	SEAL	4	4						
4	2	172151-73450	WASHER	4	4						
5	2	172A64-74590	PLATE	1	1						
6	2	172B03-74590	LEVER	1	1						
7	2	172A64-74600	ROD,PUSH	4	4						
8	2	172A64-74610	SEAT, SPRING	4	4						
9	2	172A64-74620	SPRING	4	4						
10	2	172A64-74630	SPRING	4	4						
11	2	172A64-74640	JOINT	1	1						
12	2	172A64-74650	PLATE	1	1						
13	2	172A64-74660	NUT	1	1						
14	2	172A64-74680	BELLOWS	1	1						
15	2	172B03-74680	HANDLE ASSY,N	1	1						
16	3	22853-300161	SCREW, 3.0 X 16	3	3						
17	2	172A64-74900	NUT, LOCK	1	1						
18	2	172A64-74930	PIN,SPRING	1	1						
19	2	24315-000200	O-RING, 1BP20.0	4	4						
20	1	172A78-74651	PLATE,VALVE	1	1						
21	1	26014-060352	BOLT, M6X 35	3	3						

N:Old $\overset{\text{Yes}}{\underset{\text{No}}{\leftrightarrows}}$ New, Q:Old $\overset{\text{No}}{\underset{\text{Yes}}{\leftrightarrows}}$ New, R:Old $\overset{\text{Yes}}{\underset{\text{Yes}}{\leftrightarrows}}$ New, S:Old $\overset{\text{No}}{\underset{\text{No}}{\leftrightarrows}}$ New, W:Add, Z:Discontinued, F:Interchangeable by set, K:Q'ty Change

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