PREFACE

1. This Parts Catalog is the 2nd edition of Yanmar crawler back-hoe Vio70 for Europe.

Pub. No. : 000Y00S3631

Published : Fed., 1998

2. Parts catalog history

	Parts catalog NO.	Published	Remarks
1st edition	000Y00S3630	Apr.,1997	Scrap old edition
2nd edition	000Y00S3631	Fed.,1998	

3. Model name

SECTION	Column	Model name	M/#	Manufactured
Ⅰ(Vehicle)	(A)	VIO70(EP)	00711～	1997/1～
Ⅱ(Engine)	(A)	4TNE98-BV		

4. Your understanding is asking that this parts catalog is not a technical data manual setting forth as servicing procedures, This parts catalog is using simplified illustration.
Be sure to use Yanmar Genuine Parts in your maintenance servicing of Yanmar products.
Be careful not to use the simple parts available in the market, otherwise their use in repairing causes such as an early breakage, for instance.

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Fig.61 HYD.OIL PIPING (P.T.O.BOOM END)

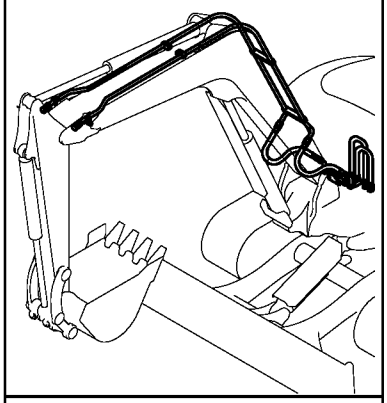


Fig.62 CONTROL PIPING (PUMP～VALVE～RETURN)

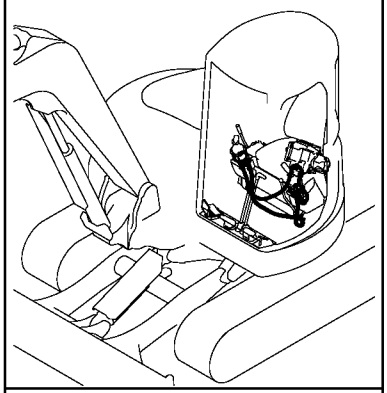


Fig.63 CONTROL PIPING (DIRECT SPEC.)

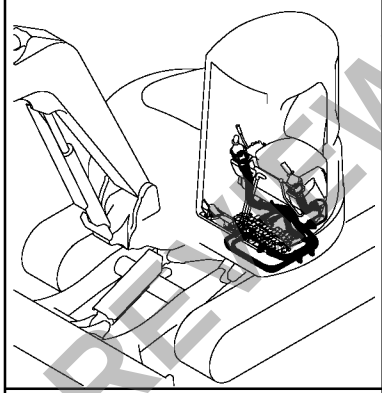


Fig.64 GREASING

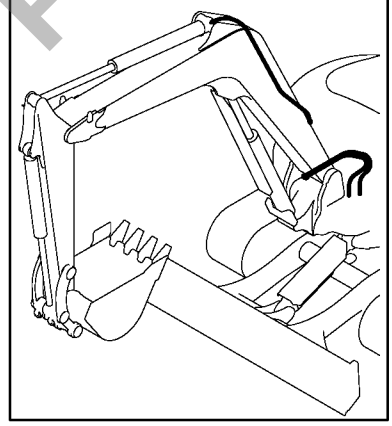


Fig.65 BOOM BRACKET

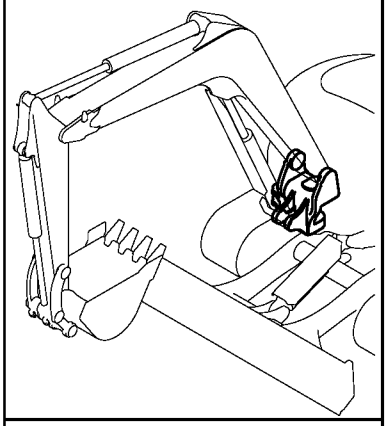


Fig.66 BOOM

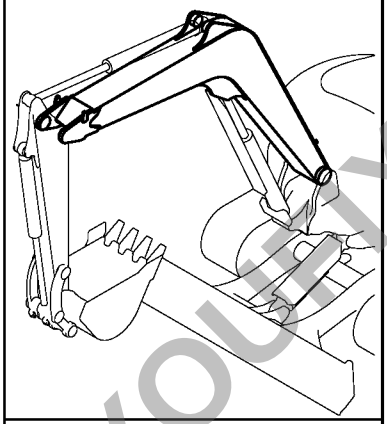


Fig.67 ARM

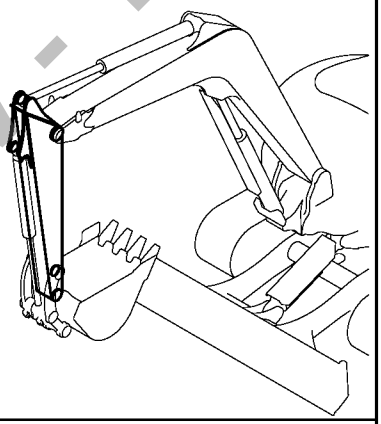


Fig.68 BUCKET ARM & LINK

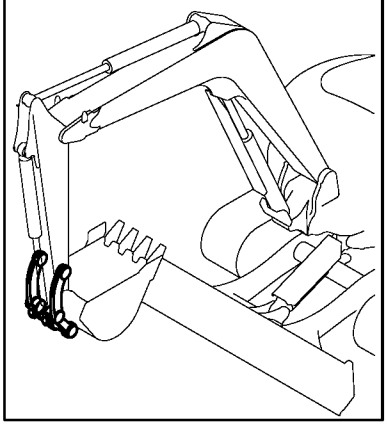
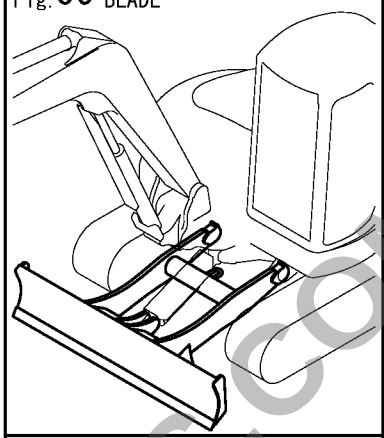


Fig.69 BLADE



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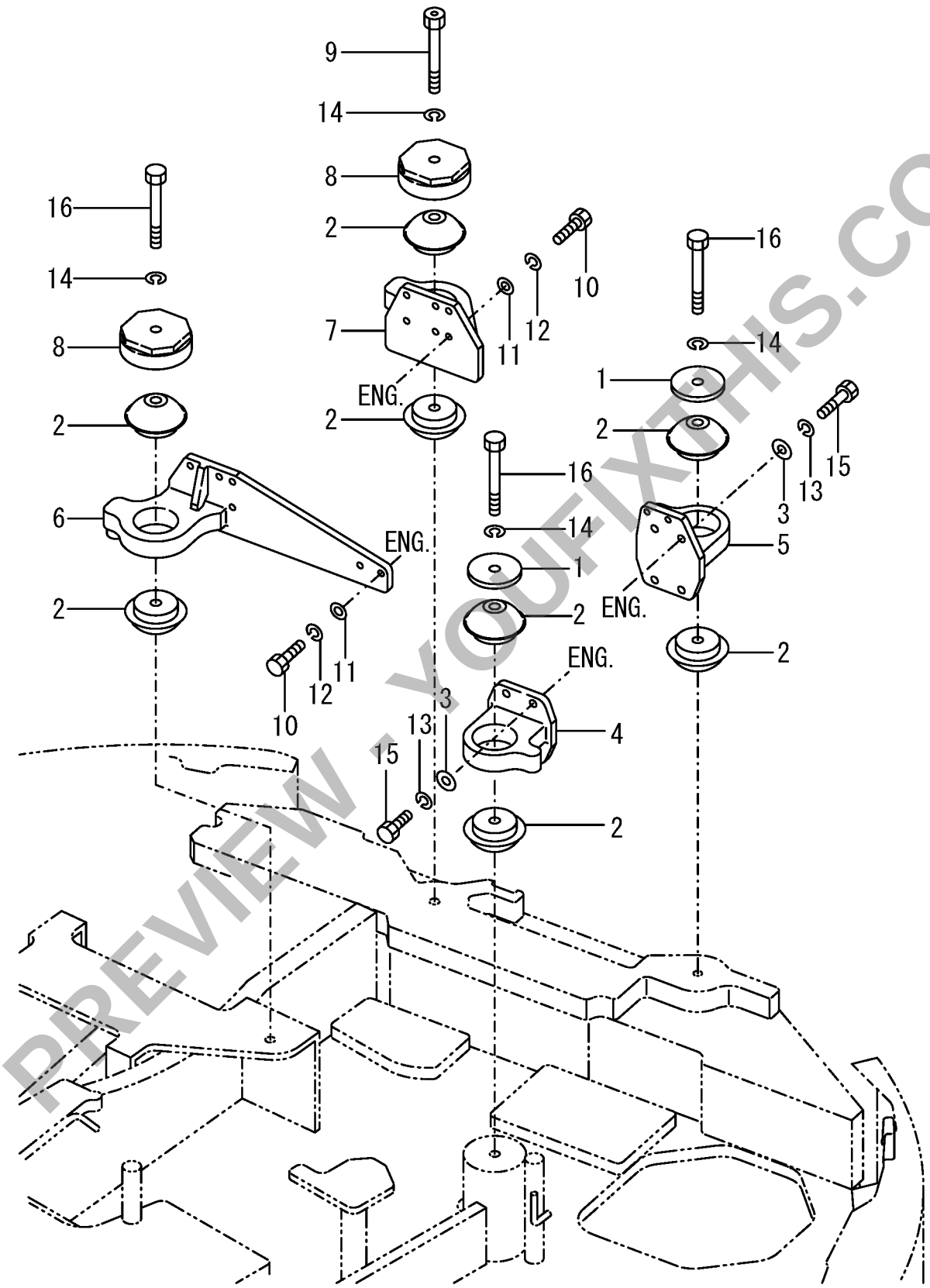
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4,2,,172143-03180,,LABEL,1,,,,,,,,,,,,,,,,
5,2,,172164-03180,,"MARK,NO.1",1,,,,,,,,,,,,,,,,
6,2,,172147-03210,,"LABEL,2 SPEED",1,,,,,,,,,,,,,,,,
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8,2,,172147-03340,,LABEL,1,,,,,,,,,,,,,,,,
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10,2,,172141-03360,,"LABEL, START SWITCH",1,,,,,,,,,,,,,,,,
11,2,,172187-03510,,LABEL,1,,,,,,,,,,,,,,,,
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13,2,,172187-03530,,LABEL,1,,,,,,,,,,,,,,,,
14,2,,172187-03540,,LABEL,1,,,,,,,,,,,,,,,,
15,2,,172187-03560,,"LABEL,FUEL(F,G)",1,,,,,,,,,,,,,,,,
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18,2,,933112-55700,,"LABEL, SUB-TANK",1,,,,,,,,,,,,,,,,
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27,1,,172164-03730,,LABEL,1,,,,,,,,,,,,,,,,
28,1,,172187-03650,,"LABEL,GRIP F,G",1,,,,,W,,*,M/#XXXX,,,,,,,,,,I
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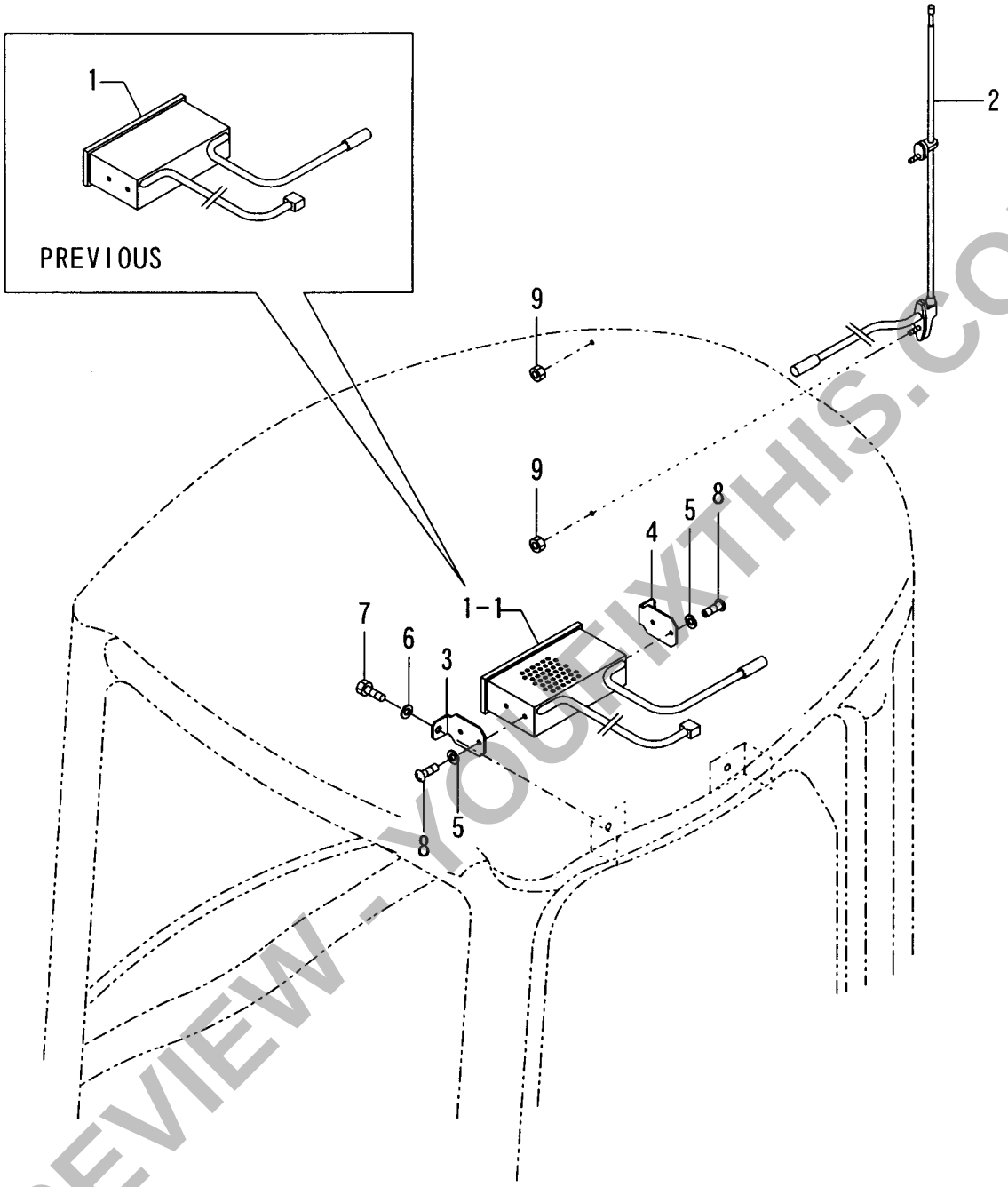
Fig.5 ENGINE MOUNT



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Fig.14 RADIO

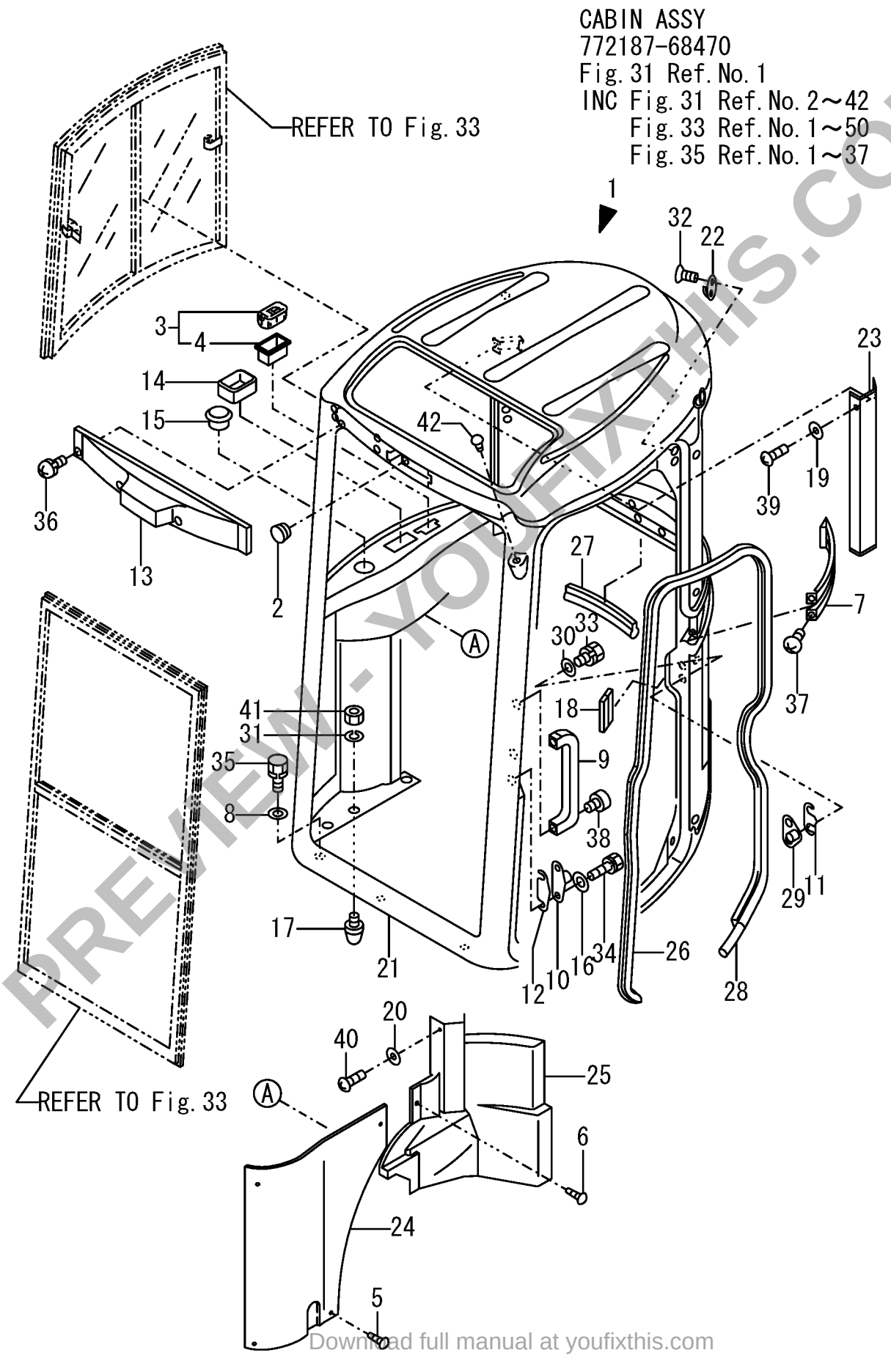


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Fig.31 CABIN;1(BODY)

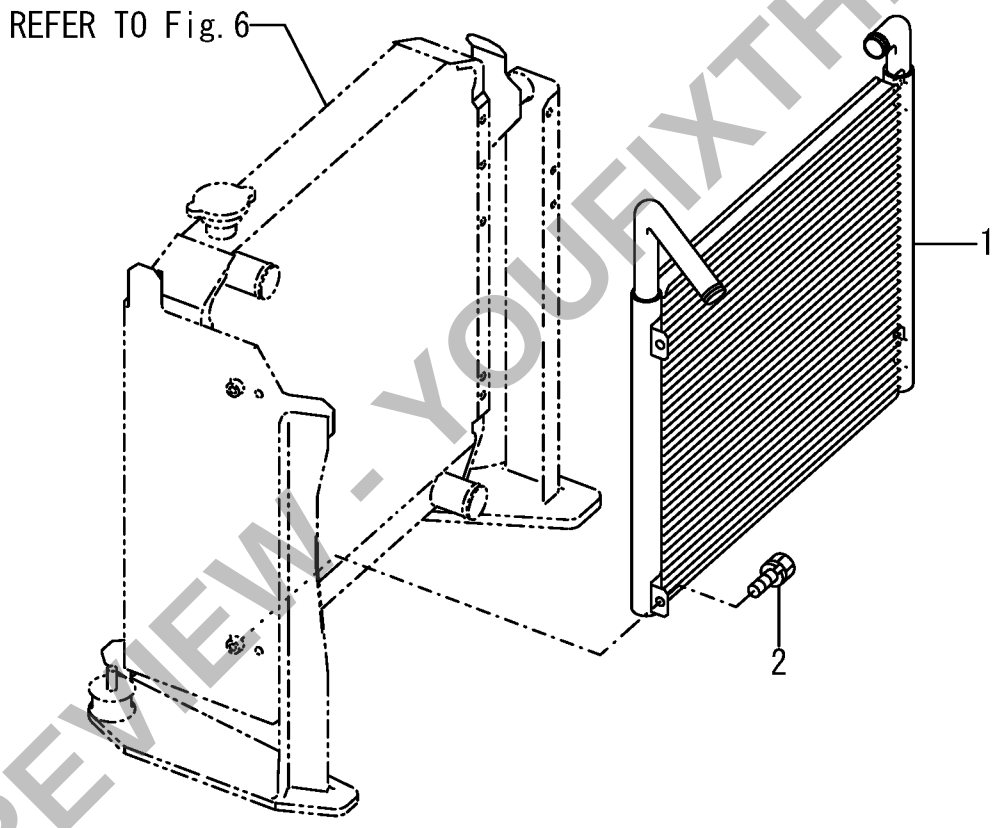
TO M/#01077



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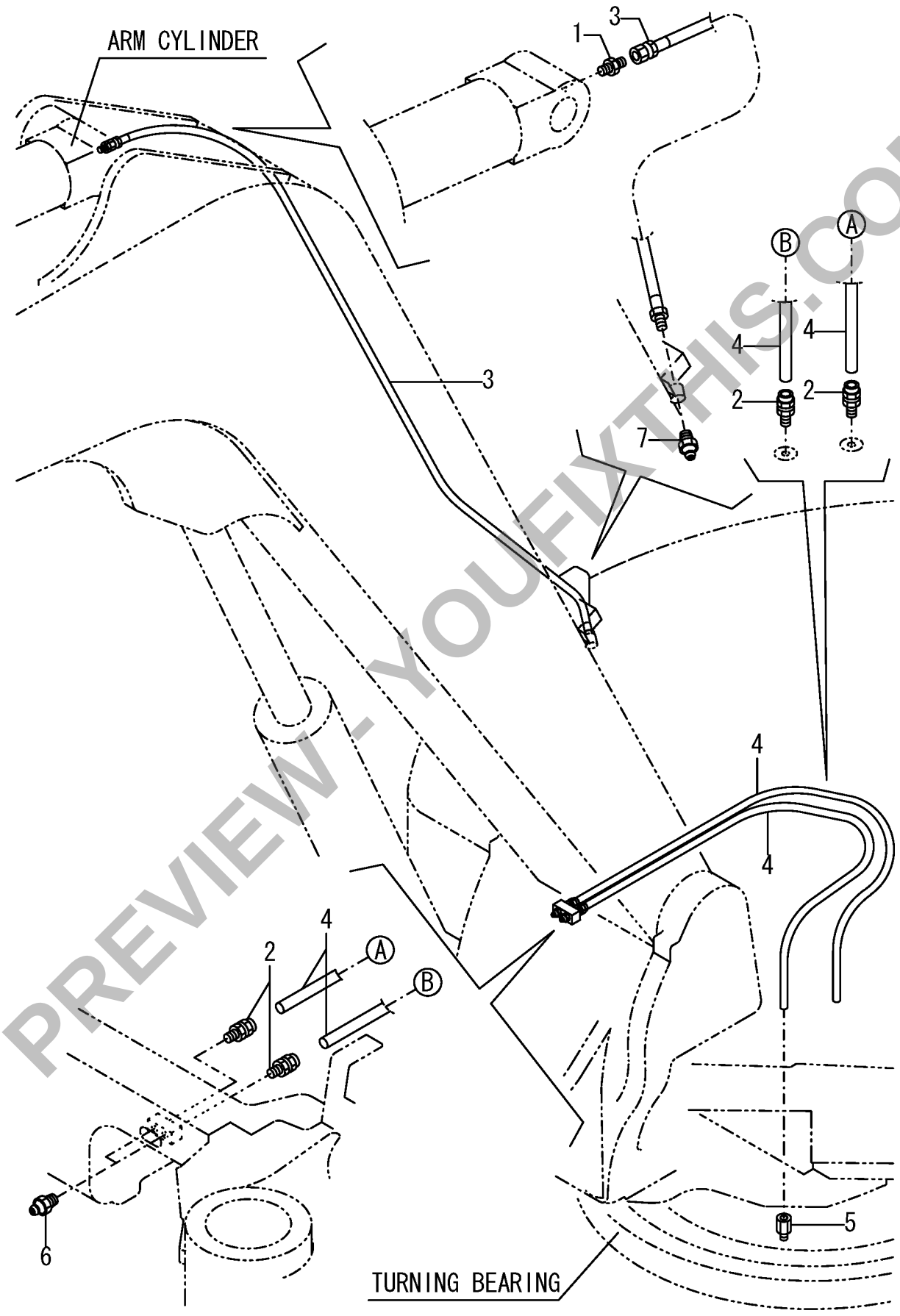
Fig. 52 LUB. OIL COOLER



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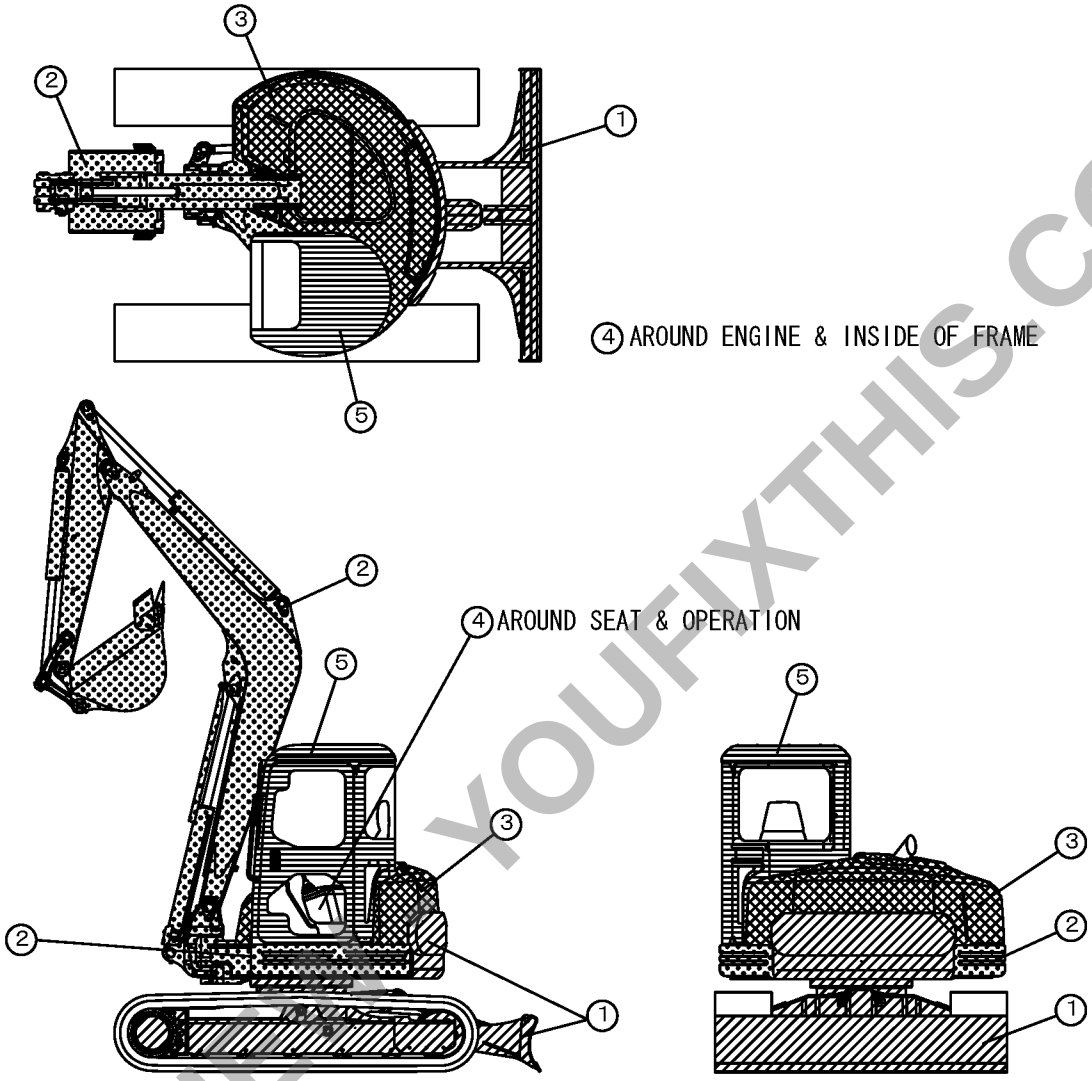
Fig.64 GREASING



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1 [VEHICLE PAINTED COLOR] TO M/#01235



Part	Desc-ription	Painted Color	Munsel No.	Color Code
①		YANMAR New Deep Green	0.6B2.2/4.2	88
②		YANMAR Pear Cock Green	3.85BG5.31/9.15	97
③		YANMAR Citrous Green	4.84GY8.42/6.99	96
④		YANMAR Dark Olive Grey	5.39Y2.92/0.78	72
⑤		YANMAR Warm Grey	7Y5.3/0.8	73

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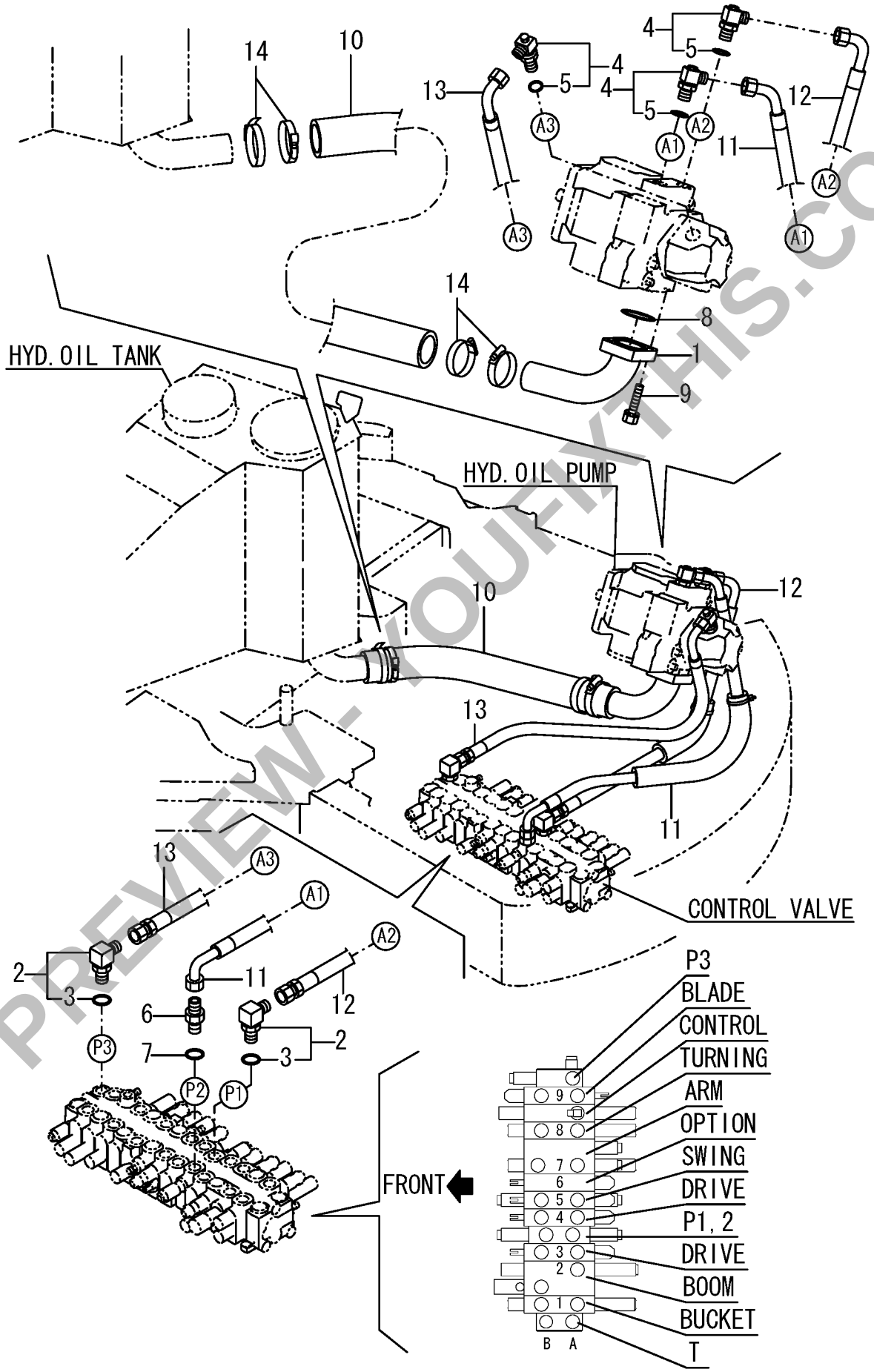
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2,3,,172176-66620,,"FRAME ASSY",1,,,,,,,,,,,,,,,,,I
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26,3,,172187-67930,,GLASS,1,,,,,,,,,,,,,,,,,I
27,4,,172187-67850,,"LOCK ASSY (UP:LH",1,,,,,,,,,,,,,,,,,I
30,4,,172187-67890,,SCREW,3,,,,,,,3,,,,,,,,,,,I
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39,4,,172176-66570,,"LOCK ASSY (LOW:LH",1,,,,,,,,,,,,,,,,,I
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42,4,,172176-66940,,SCREW,1,,,,,,,5,,,,,,,,,,,I
43,4,,172176-66580,,"LOCK ASSY (LOW:RH",1,,,,,,,,,,,,,,,,,I
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48,2,,172176-66910,,"CHANNEL, CENTER",1,,,,,,,,,,,,,,,,,I
49,2,,172176-67200,,"RUBBER, FRONT",1,,,,,,,,,,,,,,,,,I
50,2,,172176-67210,,"RUBBER, SIDE",1,,,,,,,,,,,,,,,,,I
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Fig.53 HYD.OIL PIPING(TANK～PUMP～VALVE)



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